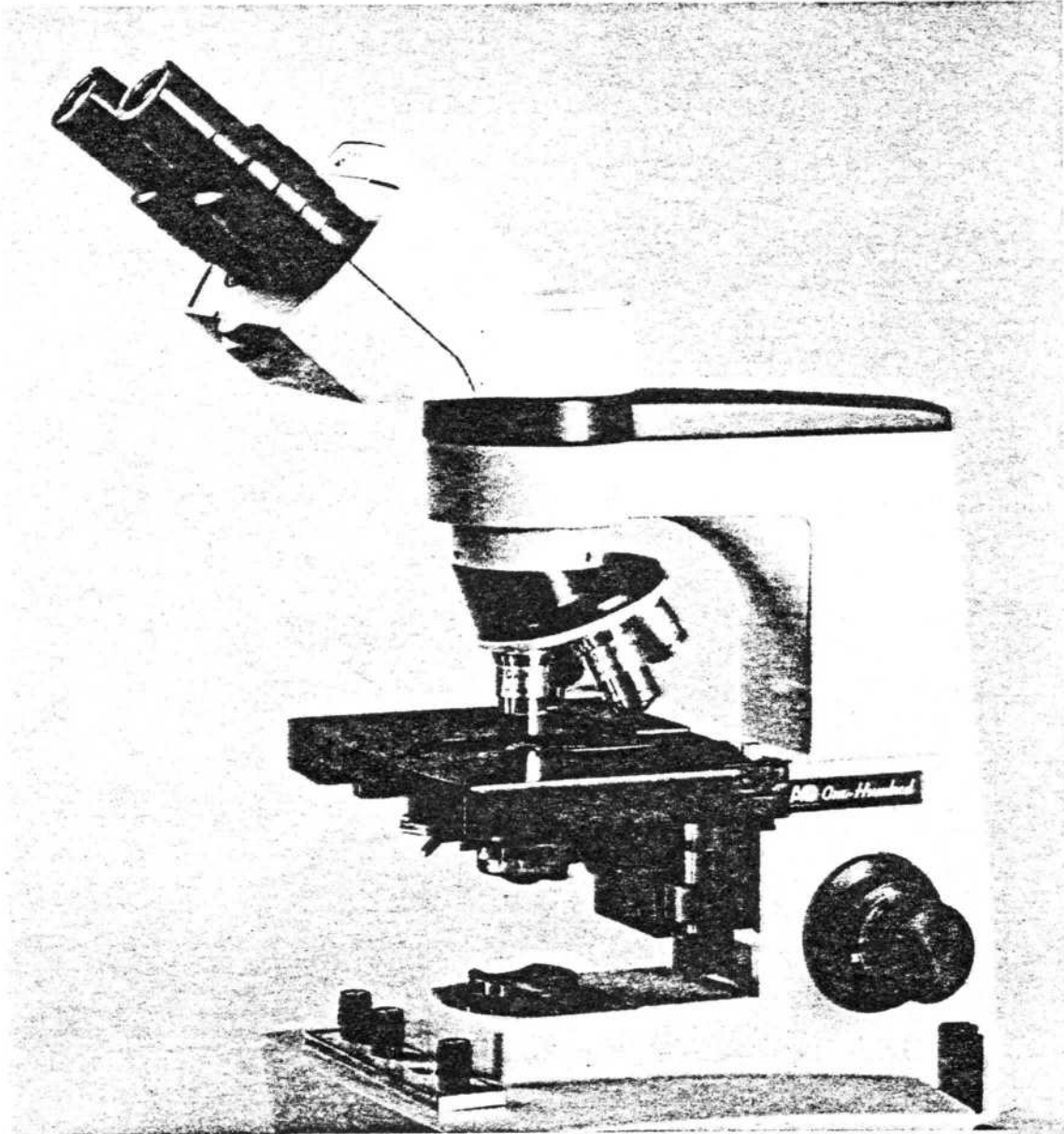


SERVICE MANUAL

Series One-Hundred MICROSTAR® Advanced Laboratory Microscopes



This Service Manual does not necessarily contain information on all changes that have occurred to the subject instrument since the manual's date of issue. It was prepared for the use of AO Scientific Instrument factory-trained service personnel who are kept up to date through a program of Service Bulletins and Training Seminars.

AO Scientific Instruments

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TECHNICAL SERVICES

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| <u>REGION</u> | <u>ADDRESS</u> | <u>TELEPHONE NO.</u> |
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| New York City | 85 Campus Plaza Edison, N.J. 08837 | Edison (201) 225-4720 |
| Philadelphia | 5425 Marlton Pike Route 70 Pennsauken, N.J. 08109 | Philadelphia (609) 488-1233 |
| Boston | 40 Washington Street Wellesley Hills, MA 02181 | Boston (617) 237-7744 |
| Atlanta | 2191 Northlake Pkwy. Bldg. 11, Suite 148 Atlanta, GA 30084 | Atlanta (404) 938-8059 |
| Buffalo | Eggert and Sugar Roads Buffalo, NY 14215 | Buffalo (716) 891-3211 |
| Chicago | 5405 Milton Parkway Rosemont, IL 60018 | Chicago (312) 992-0790 |
| Detroit | 1561 Howard Street Detroit, MI 48216 | Detroit (313) 961-2467 |
| Dallas | 9630 Chartwell Drive Dallas, TX 75243 | Dallas (214) 343-3754 |
| Houston | 5900 North Freeway Houston, TX 77076 | Houston (713) 692-1926 |
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INTRODUCTION

This Service Manual has been prepared as an instruction guide for performing troubleshooting, field repair and routine maintenance of the Model 100 Microscope.

It is intended to assist both operating and service personnel.

Instructions for setup and use, in addition to directions for performing routine maintenance, are given in the Reference Manual 100-101 that is packaged with the instrument or is available from the factory in Buffalo, New York.

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1.0 BASIC MAINTENANCE MATERIALS

The tools, accessories and lubrication material listed will assist the operator in the basic maintenance of this Microscope.

1. Small camel-hair brush - $\frac{1}{4}$ inch
2. Infant ear syringe
3. Screwdrivers - assorted, Jeweler's type and off-set type
4. Lens paper
5. Cotton Tip applicators
6. Allen wrenches - assorted sizes
7. Alcohol - Methyl - technical grade
8. Lubricant grease - Mobil #3 or Shell Plastilube
9. Tube of graphite powder to mix with grease

NOTE: Sporting Goods stores supply a graphite/grease mixture used to lubricate fishing reels and firearms.

10. Volt-ohm multi-test meter
11. K2216 Modified

Method for Inserting and Calibrating AO[®] Eyepiece Reticles in AO Eyepieces Nos. 133, 134, 142, 145, 146, 146B, 147, 147B, 157, 157B, 176, 180, 184

To Insert Reticles: Reticle insertion procedure varies with eyepiece type and construction. Therefore, first identify eyepiece by catalog number engraved on it. Then follow applicable directions below.

1. Wide Field Eyepiece:

Catalog No. 180 — 10X

Accepts reticles of AO 475-481 Series, 21.9mm in diameter. Place reticle, with ruled side up, into bottom of eyepiece. Seat reticle against field diaphragm (Figure 1). Push retaining ring against reticle to hold in place.

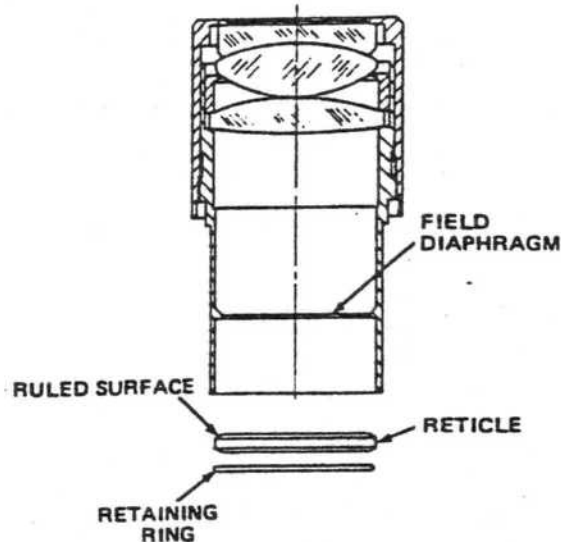


Figure 1. Catalog No. 180 10X Wide Field Eyepiece

2. Wide Field Eyepieces:

Catalog Nos. 134, 145, 176 — 10X
147, 147B, 184 — 15X
157, 157B — 20X

These eyepieces accept reticles of AO 1400 Series, 20mm in diameter.

To insert a reticle into the eyepiece, place the reticle into the No. 148 reticle mount with the ruled side facing up. Slide the mounted reticle into the eyepiece tube until it seats against the field diaphragm.

NOTE: Reticles provided for STEREOSTAR[®] /Zoom Microscopes are factory-installed in reticle mount.

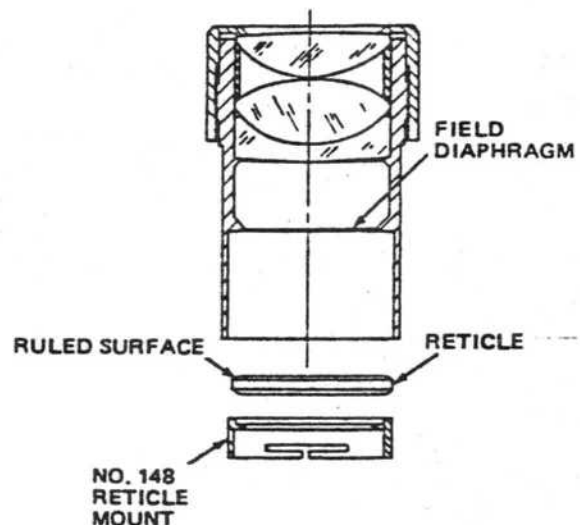


Figure 2. Catalog No. 176 Wide Field Eyepiece

3. Wide Field Eyepieces:

Catalog Nos. 146, 146B — 10X

The 146 and 146B eyepieces accept reticles of the 1400 series, 20mm in diameter. To install reticle, remove field lens assembly using wrench as indicated in Figure 3. Do not completely disassemble eyepiece. Insert reticle, with ruled side up, into retaining cell of the field lens assembly. Use care to keep lenses clean.

4. Huygenian Eyepieces:

Catalog No. 133 — 5X
Catalog No. 142 — 10X

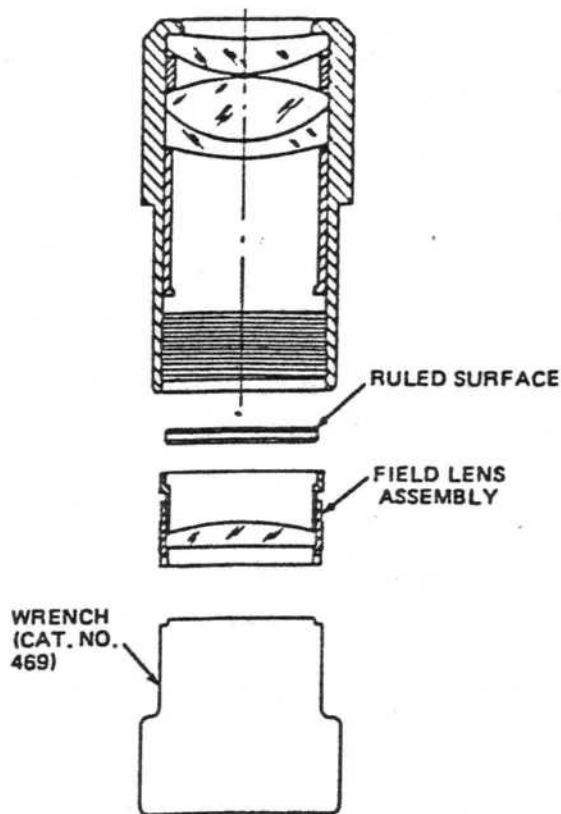


Figure 3. Catalog No. 146 Wide Field Eyepiece

Both Cat. No. 133 and Cat. No. 142 accept reticles of AO 405-427 series, 21mm in diameter. To install a reticle in the Huygenian eyepiece, the reticle must be inserted in the eyepiece from the top with the ruled side facing down, and secured with circular spring retainer.

Calibration of Micrometer Disc

The projected values of reticle graduations vary with the optical combination used and, consequently, should be pre-calibrated before accurate measurements can be made.

To calibrate, focus on a stage micrometer and move it until the zero graduations on it and on the reticle line up exactly. Choose a graduation as far (numerically) up the reticle scale as possible that corresponds exactly with a line on the micrometer scale. The calibration factor is this distance on the micrometer scale divided by the distance on the reticle scale. The calibration factor is actually the true distance subtended by one unit on the reticle scale.

Example: We have chosen Cat. No. 400 Stage Micrometer (2mm scale/200 divisions) and Cat. No. 475 Reticle (10mm scale/100 divisions), corresponding to X and Y respectively. Note that the zero graduations line up exactly. We can see that the highest reticle graduation that lines up

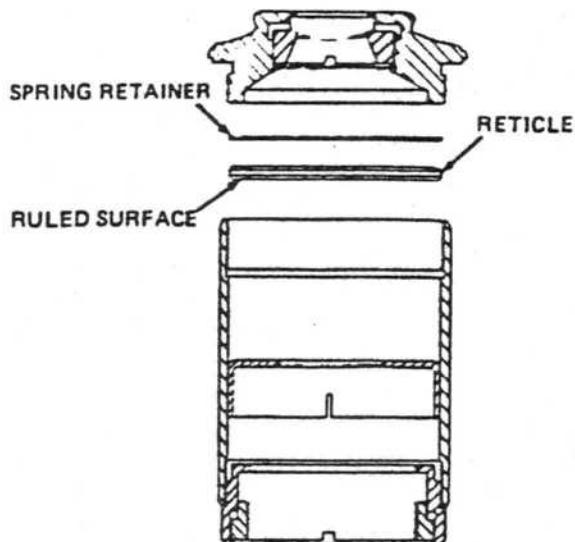
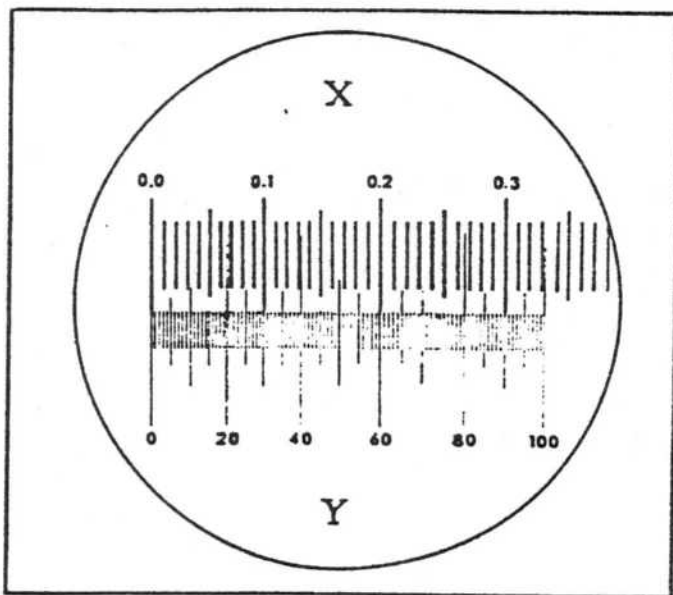


Figure 4. Catalog No. 177 10X Huygenian Eyepiece

exactly with a micrometer graduation is at 90 divisions. This corresponds with 0.3 on the micrometer scale.



Our calibration factor is:

$$\begin{aligned}
 C &= \frac{x}{y} \\
 &= \frac{0.3\text{mm}}{90} \\
 &= .0033\text{mm per reticle division}
 \end{aligned}$$

The number of divisions covered by the specimen multiplied by the calibration factor C gives the length of the specimen. For example, if a particular specimen covered 67 reticle units, its true length would be $67 \times .0033\text{mm} = 0.22\text{mm}$.

3.0 EYEPiece CLEANING

Remove the eyepiece and hold it under a bright light. Tilt the eyepiece so the light reflects off the lens surface. Examine the lens for dirt and clean as required.

Loosen dirt with a camel-hair brush and blow off loose particles with an infant ear syringe.

If the lens has oil or grease on the surface, clean sparingly with a clean cotton tip applicator dampened with alcohol. Use a gentle circular motion to clean.

DO NOT --

1. Breathe on the lens surface as this will deposit moisture/oil particles.
2. Soak the lens surface with alcohol as it will not clean properly.
3. Scrub the lens excessively as the anti-reflective coating can be scratched and the lens will have to be replaced.
4. Use paper towels or tissues as they are coarse enough to scratch the coated lens surfaces.
5. Touch the lens or cotton applicator with the fingers as body oil will be deposited on the cleaning material and the lens.
6. Use acetone or xylene to clean lenses.

Place the eyepiece in the Microscope Body and observe a plain bright field of view. Rotate the eyepiece and if any spots in the field of view rotate, the inner lens surfaces may require cleaning.

Refer to the eyepiece diagrams, Figure 6. There are two methods used to assemble eyepieces. In both cases, they should be disassembled by placing them upside-down on a table covered with a soft cloth.

When disassembling the eyepiece, it is very important that the lens surface be identified so that it is not reversed at assembly. Some of the curvatures will look identical but optimum performance can only be achieved if it is replaced so the curve of the lens faces the proper direction.

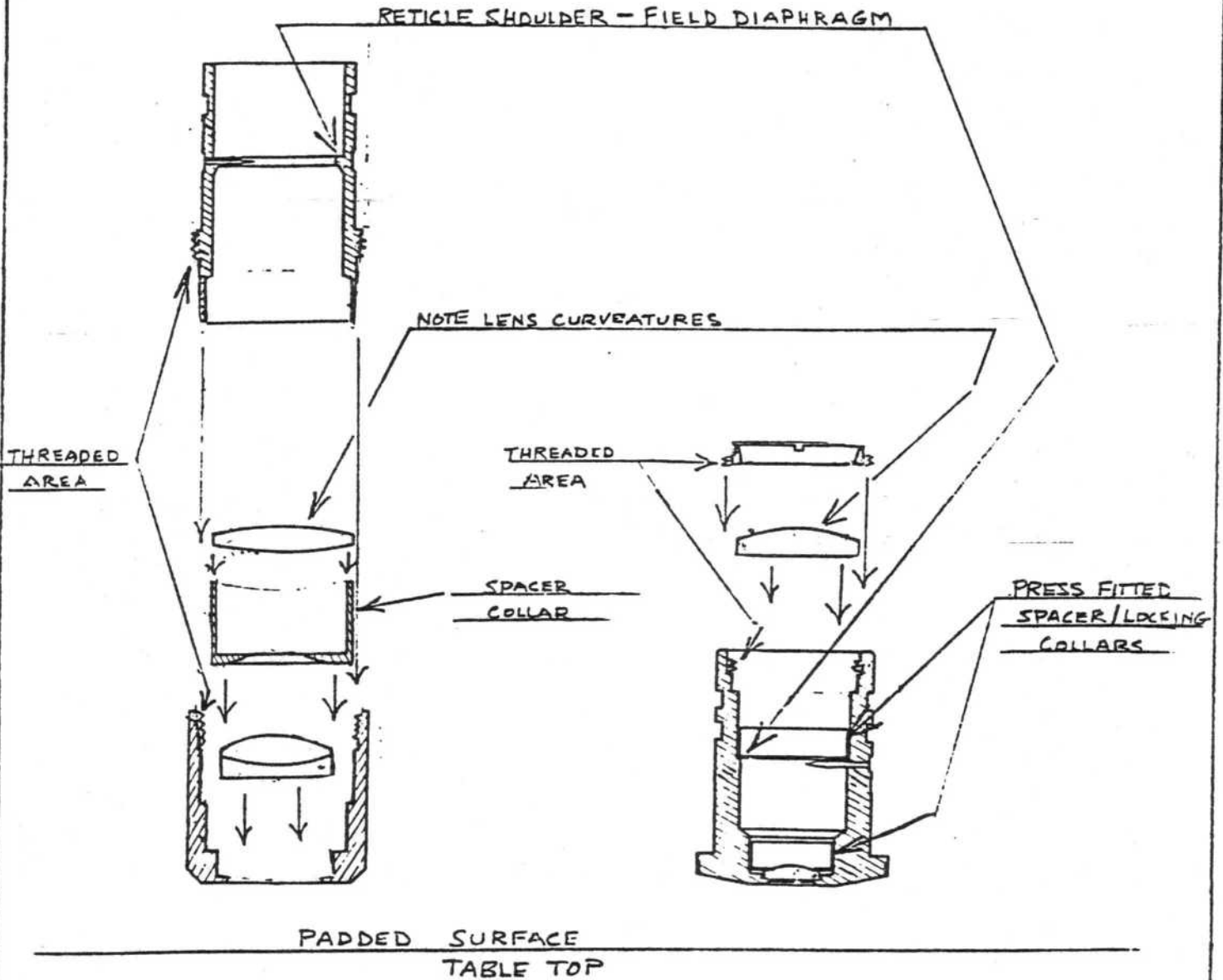
The No. 138 10x Wide Field Eyepiece can be disassembled by unscrewing the top and bottom sections. Separate the eyepiece halves carefully, as the lenses are held in place with spacer collars and can fall out when the housing is removed. Refer to Figure 5.

Hold lenses by the edges and clean using the same procedure described for exterior lens surfaces.

Reassemble the eyepieces using Figure 5 as a guide for lens elements, spacers and lock rings.

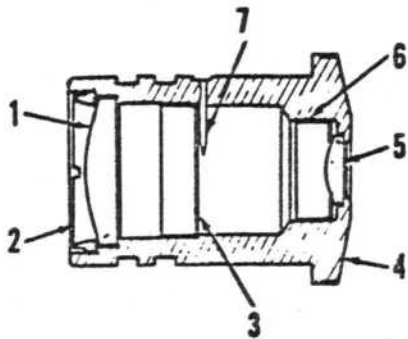
Cat. No. 138 10X Wide Field Eyepiece
with Pointer

Cat. No. 139 10X Huygenian Eyepiece
with Pointer

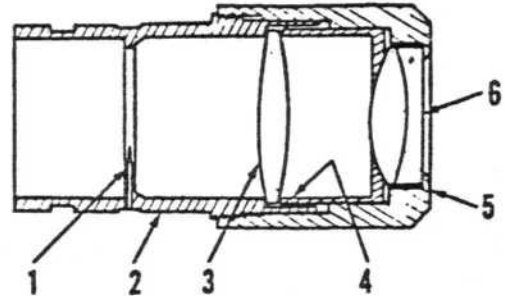


EYEPiece VIEWS

FIGURE 5



Cat. No. 139 10X Huygenian Eyepiece
with Pointer



Cat. No. 138 10X Wide Field Eyepiece
with Pointer

Figure 2 Eyepieces

| Index No. | Part No. | Description | Qty |
|-----------|--------------|--------------------------------------|-----|
| | Cat. No. 139 | 10X Huygenian Eyepiece with Pointer | |
| 1 | 163-601 | Field Lens | 1 |
| 2 | 163-3 | Retainer | 1 |
| 3 | 139-12 | Diaphragm | 1 |
| 4 | 139-11 | Body | 1 |
| 5 | 139-605 | Front Lens | 1 |
| 6 | 139-13 | Retainer | 1 |
| 7 | 160-50 | Pointer | 1 |
| | Cat. No. 138 | 10X Wide Field Eyepiece with Pointer | |
| 1 | 164-4 | Pointer | 1 |
| 2 | 138-8 | Tube | 1 |
| 3 | 63-613 | Eyepiece Crown | 1 |
| 4 | 138-10 | Separator | 1 |
| 5 | 138-9 | Cap | 1 |
| 6 | 63-705 | Eyepiece Doublet | 1 |

FIGURE 6

4.0 OBJECTIVES

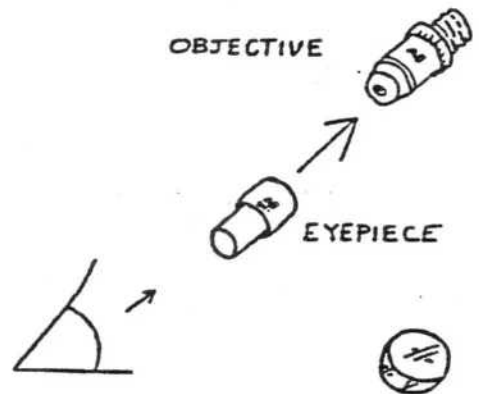
Microscope objectives must not be disassembled. Special fixtures, tool and techniques are required to service this critical part of the instrument.

Reconditioned exchange objectives are available from all Technical Service Centers that are conveniently located throughout the Country.

Exterior objective lens surfaces can be inspected and cleaned,

Remove the objective from the nosepiece using care that the front lens element does not hit the stage when detaching from the threaded nosepiece opening. The nosepiece should be raised to the uppermost position and a cloth placed across the stage surface.

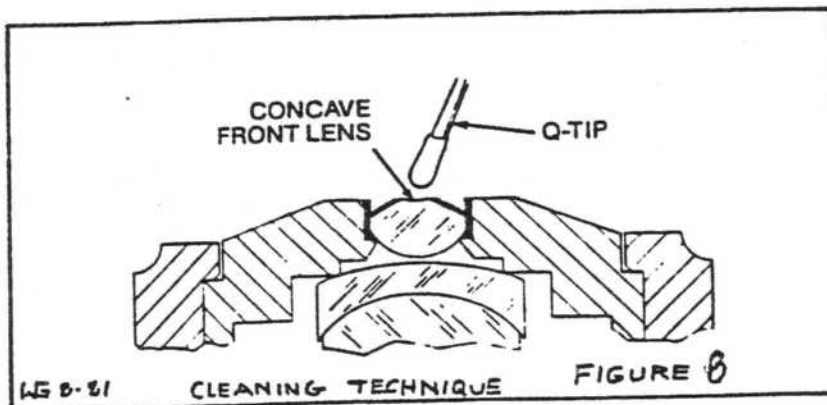
Examine the front lens of the objective using a magnifying glass. An eyepiece, held backwards, can be used as a magnifier. Refer to Figure 7. A crescent shadow on one side of the lens can indicate oil leakage inside the lens, and the objective should be returned immediately for exchange.



OBJECTIVE
EXAMINATION

WG 8-81

FIGURE 7



WG 8-81

CLEANING TECHNIQUE

FIGURE 8

The objective front lens can be cleaned using the same material and techniques as when cleaning the eyepiece lenses. Refer to Figure 8.

5.0 STAGE

Reference: Figure 9

Reconditioned exchange 1194A mechanical stage attachments are available from all Technical Services Centers.

The 1194-4 stage plate must not be removed from the Microscope stand. It is adjusted to proper height and leveled using factory fixtures.

Exposed gear surfaces may be cleaned with alcohol and a cotton tip applicator. A small amount of lubricant can be applied to the gears with a plain applicator stick.

Recommended Lubricant - Plastilube #1, Warren Refining Chemical Company, Cleveland, Ohio

5.1 Removal of Mechanical Stage from Stand

5.1.1 Remove all objectives from nosepiece turret.

5.1.2 Loosen screw (13) with 9/64" Allen wrench.

5.1.3 Slide stage up and lift off stand.

5.2 Disassembly of Mechanical Stage into Assembly Groups

5.2.1 Unscrew 2 knobs (2) on slide holder assembly and lift it off stage plate.

5.2.2 Turn stage over to remove control assembly.

5.2.2.1 Remove screws (19) in short rack (18).

5.2.2.2 Lift out rack.

5.2.2.3 Remove 2 screws (19) from control assembly in part (44).

5.2.2.4 Lift out control assembly.

5.2.3 Turn knob (8) to move sub-stage away from stage top and slide off.

5.3 Servicing Stage Assembly Groups

5.3.1 Slide Holder Assembly (#1 and #3)

Routine maintenance of assembly would consist of cleaning and lubricating. Fingers may have to be straightened so that they are parallel with stage plate surface. Glass slide must stay flat on stage surface when fingers are moved. Proper clearance between slide fingers and stage surface is .05 to .010 or the thickness of a sheet of paper.

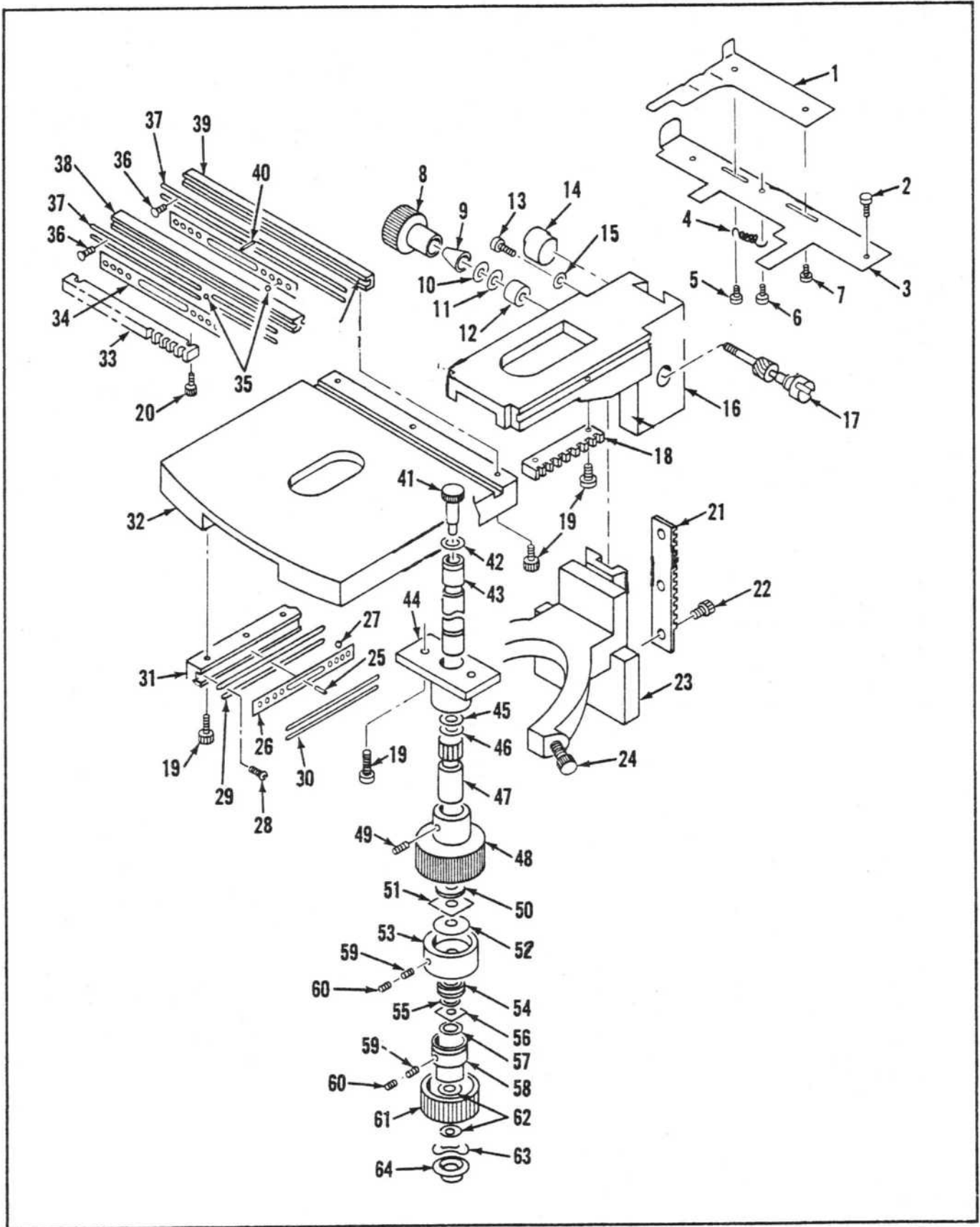


Figure 9 Stage Parts Breakdown

Stage No. 1194 A

| Index No. | Part Number | Description | Index No. | Part Number | Description |
|-----------|-------------|---------------------------|-----------|-------------|-----------------|
| 1 - 4 | 1194-857 | Slide Holder Assembly | 32 | 1194-4 | Stage |
| | | | 33 | 1534-46 | Rack, long |
| | | | 34 | 1194-10 | Separator, long |
| | | | 35 | 10-6 | Ball |
| 5 | 1062-12 | Screw, spring | 36 | 0128-1 | Screw |
| 6 | 0866-1 | Screw | 37 | 1194-8 | Wire, long |
| 7 | 1062-13 | Screw, slide | 38 | 1194-5 | Slide, cross |
| 8 | 1194-13 | Knob | 39 | 1194-88 | Guide, long |
| 9 | 35-48 | Bearing, thrust | 40 | X-50707 | Pin |
| 10 | 1062-60 | Spacer | 41 | 1194-33 | Inner pinion |
| 11 | 01186-1 | Washer | 42 | 1194-37 | Washer |
| 12 | 35-47B | Bearing, pinion | 43 | 1194-34 | Sleeve |
| 13 | 1194-19 | Screw | 44 | 1194-15 | Mount |
| 14 | 1194-41 | Lock, slide | 45 | 1194-36 | Washer |
| 15 | X-16101 | Washer | 46 | 1194-38 | Washer |
| 16 | 1194-2 | Stage, base | 47 | 1194-35 | Outer shaft |
| 17 | 1194-853 | Adjusting Pinion Assembly | 48 | 1194-40 | Knob, large |
| | | | 49 | X-36845 | Screw |
| 18 | 1194-17 | Rack, short | 50 | 1534-33 | Washer |
| 19 | 1194-32 | Screw | 51 | 1534-29 | Washer, square |
| 20 | 0861-1 | Screw | 52 | X-50584 | Washer |
| 21 | 1062-57 | Rack | 53 | 1534-26 | Adjusting Nut |
| 22 | 0862-1 | Screw | 54 | 1534-31 | Washer |
| 23 | 1194-86 | Fork, condenser | 55 | 1534-34 | Washer |
| 24 | 1194-854 | Centering Screw Assembly | 56 | 1534-30 | Washer, square |
| | | | 57 | 1062-76 | Washer, spring |
| 25 | X-50947 | Pin | 58 | 1534-48 | Adjusting nut |
| 26 | 1194-11 | Separator, short | 59 | 1534-38 | Nylon plug |
| 27 | 35-14B | Ball | 60 | X-53538 | Set screw |
| 28 | X-1390-1 | Screw | 61 | 1194-39 | Knob, small |
| 29 | 1194-9 | Track, short | 62 | 1534-36 | Washer |
| 30 | 1062-19 | Track, short | 63 | 1534-37 | Washer, wave |
| 31 | 1194-6 | Guide, short | 64 | X-53447 | Retaining ring |

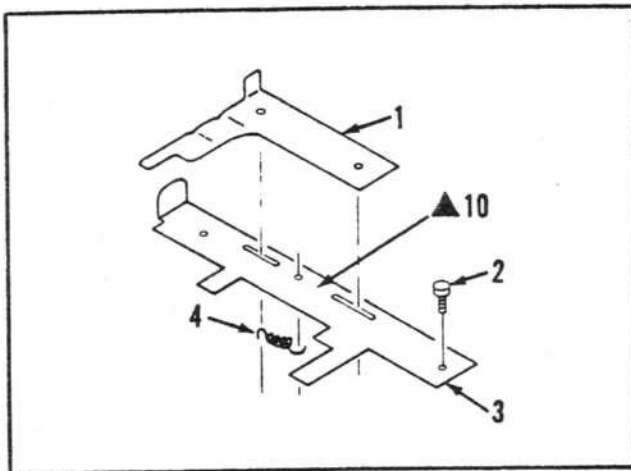


Figure 10 Slide Holder

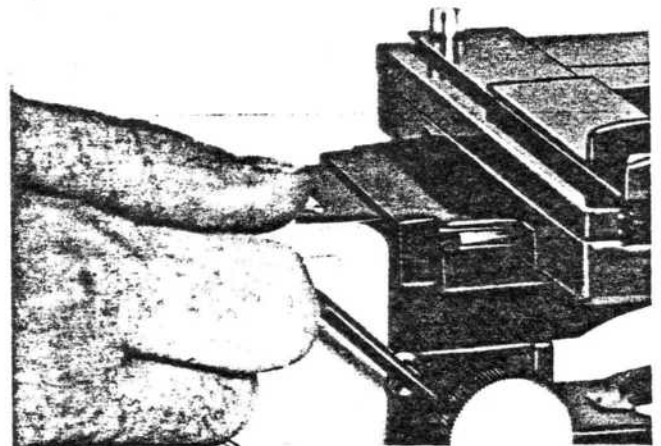


Figure 11 Stage Lock Screw

5.4 Disassembly of Stage Control Group (#41 to #64)

5.4.1 Place 1/16 Allen wrench through opening to knob (61) into adjustment nut (58) hole and loosen set screw (60).

5.4.2 Fit tool K2216 into slot on knob (61). Unscrew nut and remove.

5.4.3 Remove:

5.4.3.1 Spring washer (57)

5.4.3.2 Square washer (56)

5.4.3.3 Washer (55)

5.4.3.4 Washer (54)

5.4.4 Place 1/16 Allen wrench through opening in knob (48), in adjusting nut (53) hole and loosen set screw (60).

5.4.5 Remove adjusting nut (53) using tool K2216.

5.4.6 Remove:

5.4.6.1 Spring Washer (52)

5.4.6.2 Square washer (51)

5.4.6.3 Nylon washer (50)

5.4.7 Remove knob (48) and pinion (47) by pulling downwards off sleeve (43).

CAUTION: Do not attempt to remove or adjust screw (49). Excessive tightening will cause a bind on fitted sleeve (43).

5.4.8 Push inner pinion (41) out of sleeve (43).

5.5 Assembly of Stage Control Group (#41 to #64) (Figure 13)

5.5.1 Slide large control knob (48) and pinion (47) over lubricated sleeve (43).

NOTE: The 1 washers (45 and 46) must be in place between the pinion (47) and the mount (44).

5.5.2 Replace and lubricate each part:

5.5.2.1 Spring washer (52)

5.5.2.2 Square washer (51)

5.5.2.3 Nylon washer (50) in slot on adjusting nut (53).

5.5.3 Turn the adjusting nut (53) onto the sleeve (43) and tighten using tool K2216.

5.5.4 Tighten 1/16 Allen screw (60) against nylon plug (59) until tight.

5.5.5 Push inner pinion (41) and washer (42) through sleeve (43).

5.5.6 Place washers into slot on small control knob (61) in following order:

- 5.5.6.1 Spring washer (57)
- 5.5.6.2 Square washer (56)
- 5.5.6.3 Nylon washer (55)
- 5.5.6.4 Washer (54)

Washers will be pre-lubricated.

5.5.7 Turn small control knob (61) onto inner pinion (43) and tighten (1).

5.5.8 Tighten set screw (60) through hole in control knob with 1/16 Allen wrench.

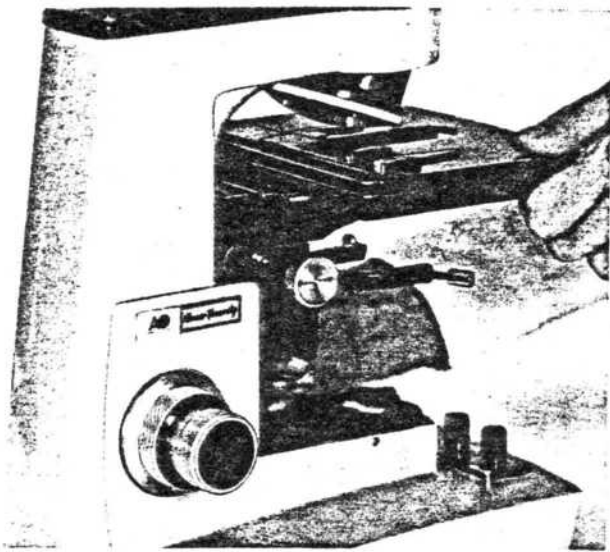


Figure 12 Removing Stage

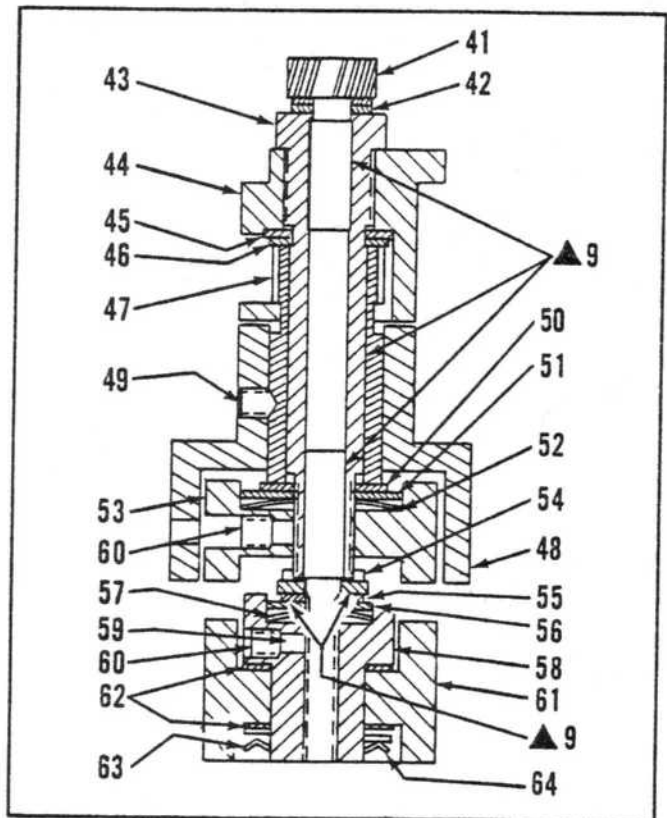


Figure 13 Control Assembly

5.6 Disassembly of Sub-Stage and Condenser Fork

- 5.6.1 To disassemble the adjustment pinion group (8 to 12) first place large blade screwdriver in screw (17) to prevent it from turning. Grasp knob (8) on opposite end of pinion (17) and unscrew until knob comes off. See Figure 14.
- 5.6.2 Push out pinion assembly (17).
- 5.6.3 Remove loose parts from knob end:
 - 5.6.3.1 Tapered thrust bearing (9)
 - 5.6.3.2 Spacer (10)
 - 5.6.3.3 Washer (11)
 - 5.6.3.4 Pinion bearing (12)
- 5.6.4 Lubricate bearing points.

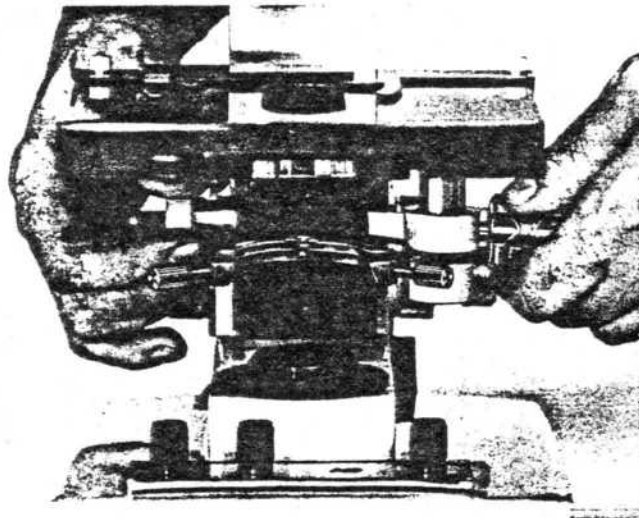


Figure 14 Sub-Stage Tension Screw

5.7 Assembly of Sub-Stage and Condenser Fork

5.7.1 Push adjustment pinion assembly (17) through hole in stage base (16).

5.7.2 Place on threaded end:

5.7.2.1 Pinion shaft (17)

5.7.2.2 Pinion bearing (12)

5.7.2.3 Washer (11)

5.7.2.4 Spacer (10)

5.7.2.5 Tapered thrust bearing (9) - small diameter towards knob.

NOTE: Put small amount of grease on the inside of both tapered thrust bearing halves (9) so they stick to the shaft.

5.7.3 Turn knob (8) onto pinion shaft (17). Force it tight. Back off to necessary tension for smooth motion of sub-stage.

5.7.4 Lubricate slide ways.

5.8 Final Assembly of Mechanical Stage

5.8.1 Control Assembly

5.8.1.1 With stage top face down, place short rack (18) in position and fasten lightly with 2 screws (19); do not tighten screws - leave rack loose.

5.8.1.2 Place control assembly in position under the loose short rack and lightly fasten mount (44) with screws (19).

5.8.1.3 Center short rack (18) screw holes to screws and tighten screws (19).

5.8.1.4 Push control assembly in so that both pinions contact the two racks. Fasten the mount (44) securely with screws (19).

5.8.1.5 If necessary, move either of the racks (18 or 33) so that there is no back lash and no bind; motion must be smooth.

5.8.2 Sub-Stage or Condenser Fork

5.8.2.1 Lubricate slide ways.

CAUTION: Do not move these slideways together dry. They can stick together making it difficult to separate.

5.8.2.2 Slide sub-stage into stage base ways until pinion touches rack. Turn knob (8) to engage the gears and move the condenser fork upwards.

5.8.2.3 Check back lash in rack and pinion and adjust as necessary.

NOTE: If there is back lash between rack and pinion, place shim stock under rack to provide a more positive engagement with the pinion and obtain a smooth motion.

5.8.3 Slide Holder

5.8.3.1 Place slide holder on cross slide (38) and securely fasten in place with the two index finger knobs (2).

5.8.3.2 Clearance under slide fingers must be between 0.075mm - .25mm.

5.9 Mechanical Stage Check List

5.9.1 The slide fingers must hold a 25mm x 75mm x 1.00mm thick glass slide firmly.

5.9.2 The N-S and E-W motions must operate smoothly without binding or backlash.

5.9.3 The sub-stage slide must move smoothly with no backlash or looseness in the control knob.

5.9.4 When mechanical stage is mounted on a finished Microscope, check the stage height for the auto focus position.

The following steps should be taken to return the stage to correct height for normal slides (approximately 1.0mm):

5.9.5 Place slide on stage.

5.9.6 Rotate nosepiece to 10X objective.

5.9.7 Lower nosepiece with coarse adjustment to lower limit.

5.9.8 Turn fine adjustment so that it is approximately in the middle of its excursion (five turns from either stop).

5.9.9 Support stage with hand and loosen socket head locking screw on left side of stage, using 9/64" wrench provided.

5.9.10 Raise stage until stage and stand dovetails are at the same level. Specimen should be in approximate focus. If not, adjust stage height accordingly while looking through Microscopes.

5.9.11 Tighten socket screw.

5.9.12 Bring specimen into sharp focus with fine adjustment.

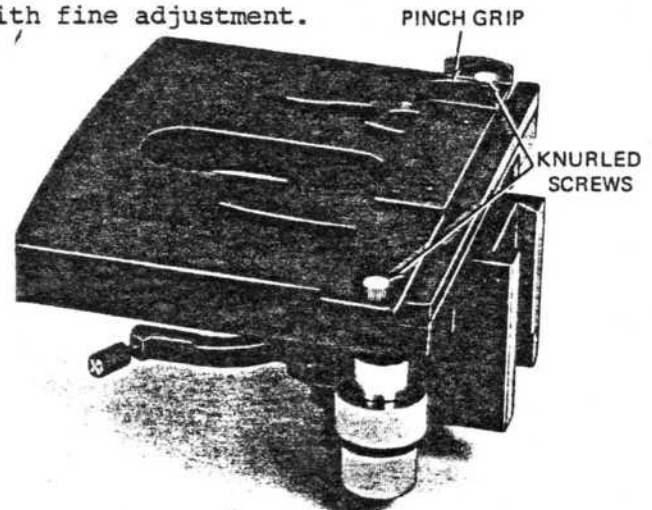


Figure 15 Slide Holder on Stage

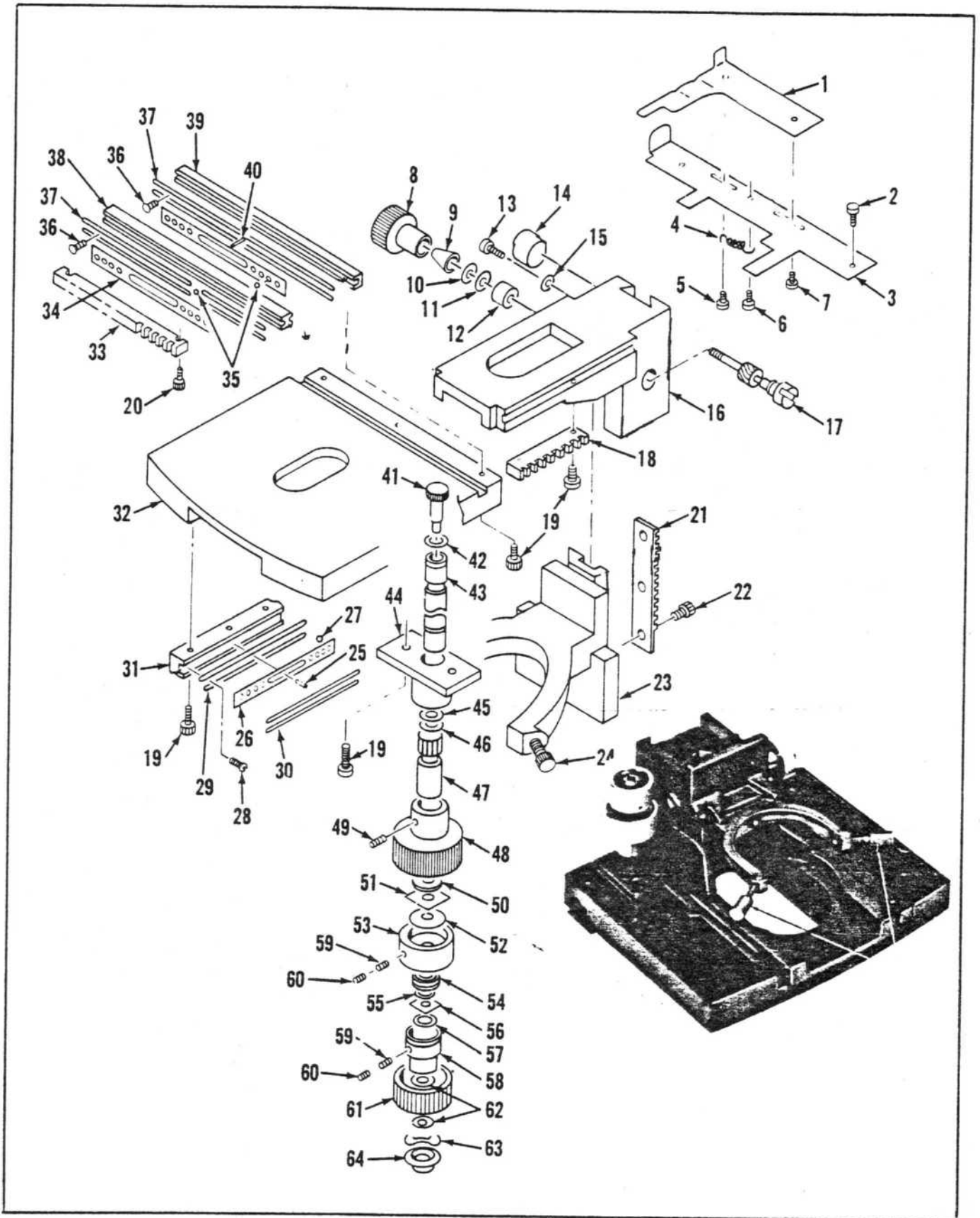


Figure 16 Stage Turned Over

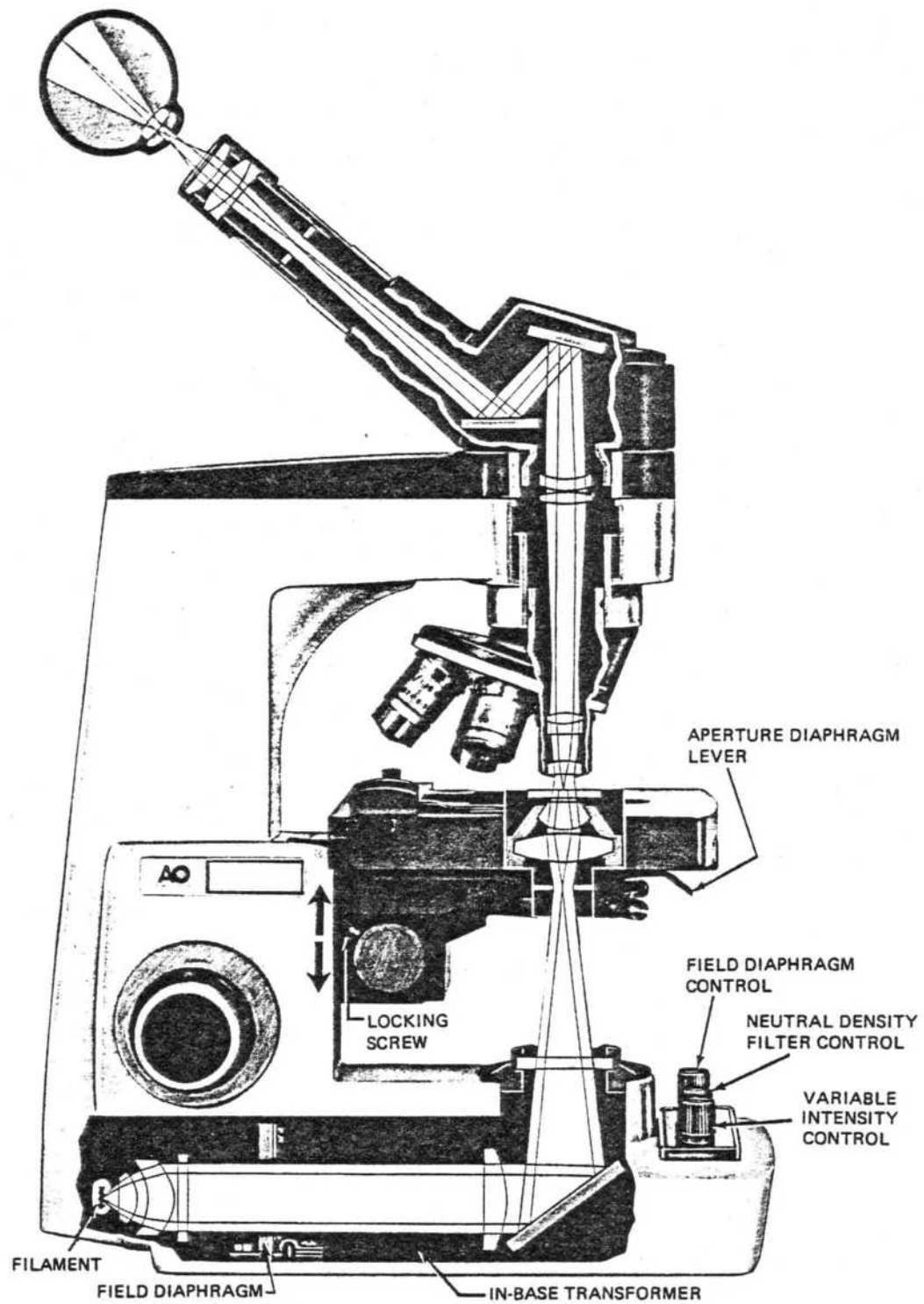


Figure 17 Stage Height Adjustment

6.0 AUTOFOCUS STOP SETTING

- 6.1 When adjusting the auto focus stop, raise the nosepiece carefully. If the stop has not been set properly, the nosepiece may drop suddenly. The objective will hit the slide which will probably result in damage to both.
- 6.2 Place a slide on the Microscope Stage. Rotate the LH fine adjustment control CW to its lowest stop. Lower the nosepiece with the CA knob to a point where the 45X objective is almost touching the slide.
- 6.3 Raise the nosepiece by rotating the LH FA knob $3\frac{1}{4}$ turn CCW.
- 6.4 Loosen the set screw on the LH/CA knob.
- 6.5 Focus onto the slide by rotating the RH CA knob in either direction while holding the LH CA knob stationary with the other hand.

When the slide is in focus, tighten the LH/CA knob set screw in place which should position the auto focus adjustment where the slide will automatically come into focus when the CA is turned all the way down and the FA is rotated upwards $3\frac{1}{4}$ turns. The tolerance is $\pm 3/8$ of a turn on the FA knob.

7.0 BASE ILLUMINATOR (Figure 18)

NOTE

7.1 The Illuminator

The inbase illuminator used in the 100 Microstar Microscope is a self-contained unit. It is composed of a controlled, low voltage power supply, a halogen lamp and an optical system to align the light.

If the control mount (18) has been moved, it may be necessary to loosen the 3 screws (11) to adjust the control mount (18) so that the control shafts are centered and move freely.

7.1.1 To Remove the Illuminator from the Microscope

7.1.1.1 Remove lamp socket (34).

7.1.1.2 Remove 3 control knobs by loosening the set screws in each knob, 2 each.

7.1.1.3 Tip Microscope over on its side.

7.1.1.4 Remove 4 cap screws with Allen wrench, 1 on each corner of base, next to cork pads.

7.1.1.5 Lift stand off base.

7.1.2 Replacing Illuminator in Microscope

7.1.2.1 The 3 control knobs and lamp sockets must be removed.

7.1.2.2 Place Microscope stand over illuminator allowing the control shaft to extend through the proper holes.

7.1.2.3 Tip Microscope over on its side.

7.1.2.4 Place the 4 capscrews in the holes near each cork pad and tighten.

7.1.2.5 Secure the 3 screws (11) when the control shafts move freely.

7.1.2.6 Set Microscope upright.

7.1.2.7 Replace the control knobs and tighten locking set screws.

7.1.2.8 Push the lamp socket (34) into position through opening in side of scope stand.

7.1.2.9 Plug illuminator power cord into 110V AC receptacle.

7.1.2.10 Turn on lamp with control (16) and check the variation of light intensity.

7.2 Troubleshooting Illuminator Optical System

| PROBLEM | POSSIBLE CAUSE | CORRECTIVE ACTION |
|---------------------------------------|---|--|
| 1. Light not centered | a. Lamp socket may not be pushed in fully. b. Lamp adapter may have moved putting lamp (33) off center. | a. Check lamp socket to be sure it is firmly seated. b. See Lamp Alignment Section VII, G. |
| 2. Light weak or hazy | Dirt film on collimator lens or first surface mirror. | Clean surfaces. |
| 3. Dark spots in light field | a. Dirt on mirror or lens. b. Scratches on first surface mirror. | a. Clean surface. b. Replace mirror. See Section C, 2 & 3 . |
| 4. Line across light field | Cracked lens, mirror or filter. | Replace where necessary. |
| 5. Unable to regulate field diaphragm | a. Bent control (12). b. Control cable (8) loose at clamp (10a) Fig. P. c. Iris leaves stuck together. d. Iris leaves bent or damaged. | a. Replace control. b. Tighten clamp and adjust to standard. See Section C, 5 . c. Clean leaves. d. Replace damaged leaves. |

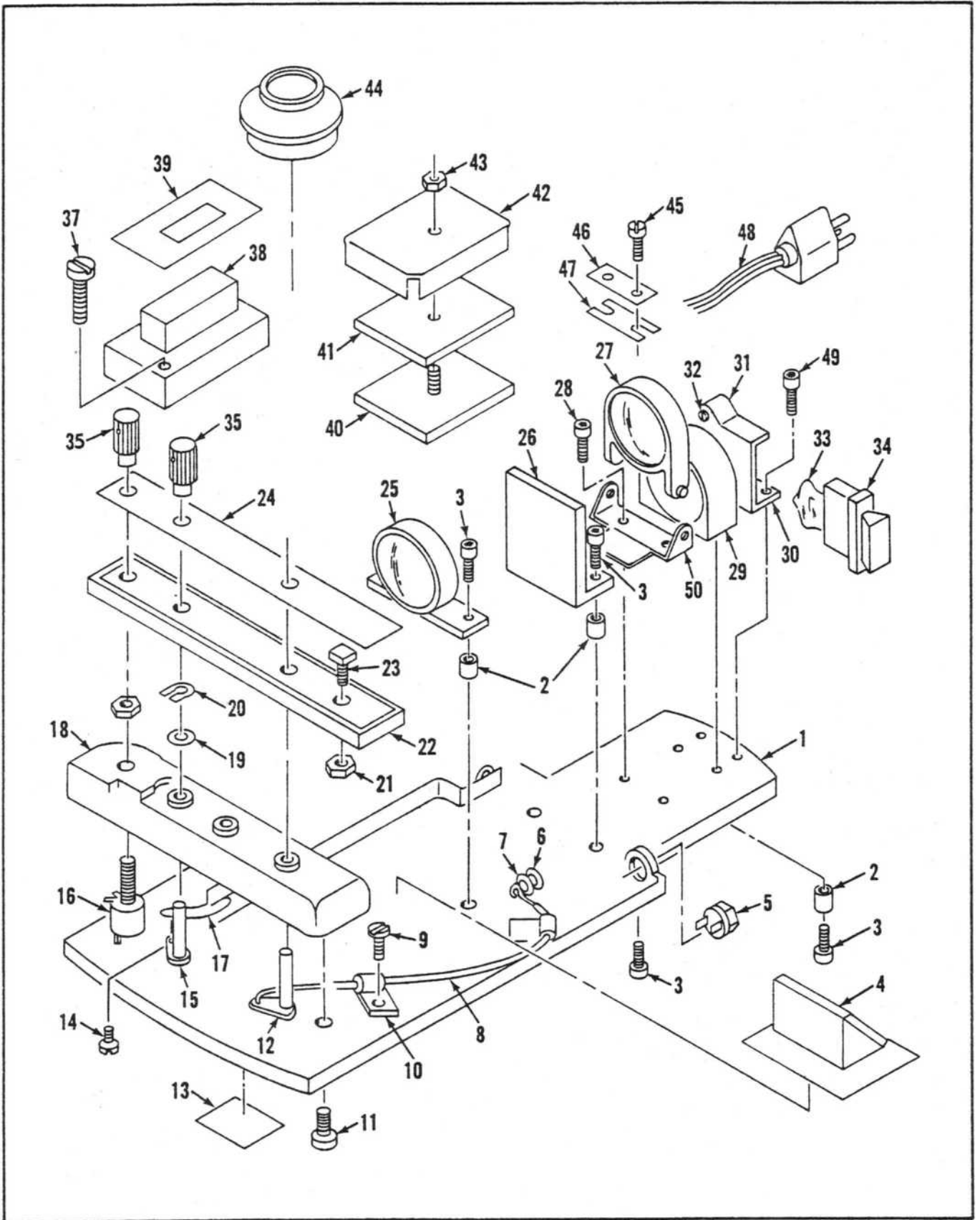


Figure 18. In-Base Transformer and Illuminator

Illuminator No. 1130

| Index No. | Part Number | Description | Qty Per Assy |
|-----------|-------------|---------------------------|--------------|
| 1 | 1130-1 | Base, illuminator | 1 |
| 2 | 1130-49 | Bushing | 6 |
| 3 | X-19400 | Screw | 10 |
| 4 | 1130-605 | Mirror | 1 |
| 5 | 1066-19 | Jack | 1 |
| 6 | 01030-1 | Washer | 1 |
| 7 | X-50590 | Ring | 1 |
| 8 | 1130-34 | Connector | 1 |
| 9 | X-53467 | Screw | 2 |
| 10 | X-34325 | Cable Clamp | 2 |
| 11 | X-19406 | Socket Head Cap Screw | 3 |
| 12 | 1130-862 | Control Shaft Assembly | 1 |
| 13 | 1130-82 | Data Plate | 1 |
| 14 | 1130-40 | Screw, dog | 1 |
| 15 | 1130-859 | Control Shaft Assembly | 1 |
| 16 | 1130-77 | Control | 1 |
| 17 | 1130-11 | Link, filter | 1 |
| 18 | 1130-74 | Mount Control | 1 |
| 19 | X-53065 | Washer, spring | 2 |
| 20 | X-50972 | Retaining Ring | 2 |
| 21 | X-8081-2 | Nut | 2 |
| 22 | 1130-18 | Cover, control | 1 |
| 23 | 1130-28 | Screw, square head | 2 |
| 24 | 1130-35 | Plate, control | 1 |
| 25 | 1130-867 | Collimator Lens Mounted | 1 |
| 26 | 1130-855 | Iris Mount Assembly | 1 |
| 27 | 1130-866 | Filter Mount Assembly | 1 |
| 28 | X-34510 | Screw | 2 |
| 29 | 1130-865 | Collector Lens Assembly | 1 |
| 30 | 1130-857 | Lamp Adapter Assembly | 1 |
| 31 | 1130-21 | Lampholder Bracket | 1 |
| 32 | X-34587 | Screw | 2 |
| 33 | 1120 | Halogen Lamp | 1 |
| 34 | 1130-858 | Lamp Socket Assembly | 1 |
| 35 | 1130-42 | Knob | 2 |
| 37 | X-53425 | Screw | 2 |
| 38 | 1130-81 | Transformer | 1 |
| 39 | 1130-55 | Gasket | 2 |
| 40 | 1130-83 | P. C. Board Assembly | 1 |
| 41 | 1130-13 | Insulator | 1 |
| 42 | 1130-75 | P. C. Board Cover | 1 |
| 43 | X-8005 | Nut | 1 |
| 44 | 1130-850 | Window and Mount Assembly | 1 |
| 45 | X-53110 | Screw | 5 |
| 46 | 1130-44 | Clamp | 1 |
| 47 | 1130-53 | Insulator | 1 |
| 48 | X-53034 | Power Supply Cord | 1 |
| 49 | X-53111 | Screw | 2 |
| 50 | 1130-54 | Bracket, filter | 1 |

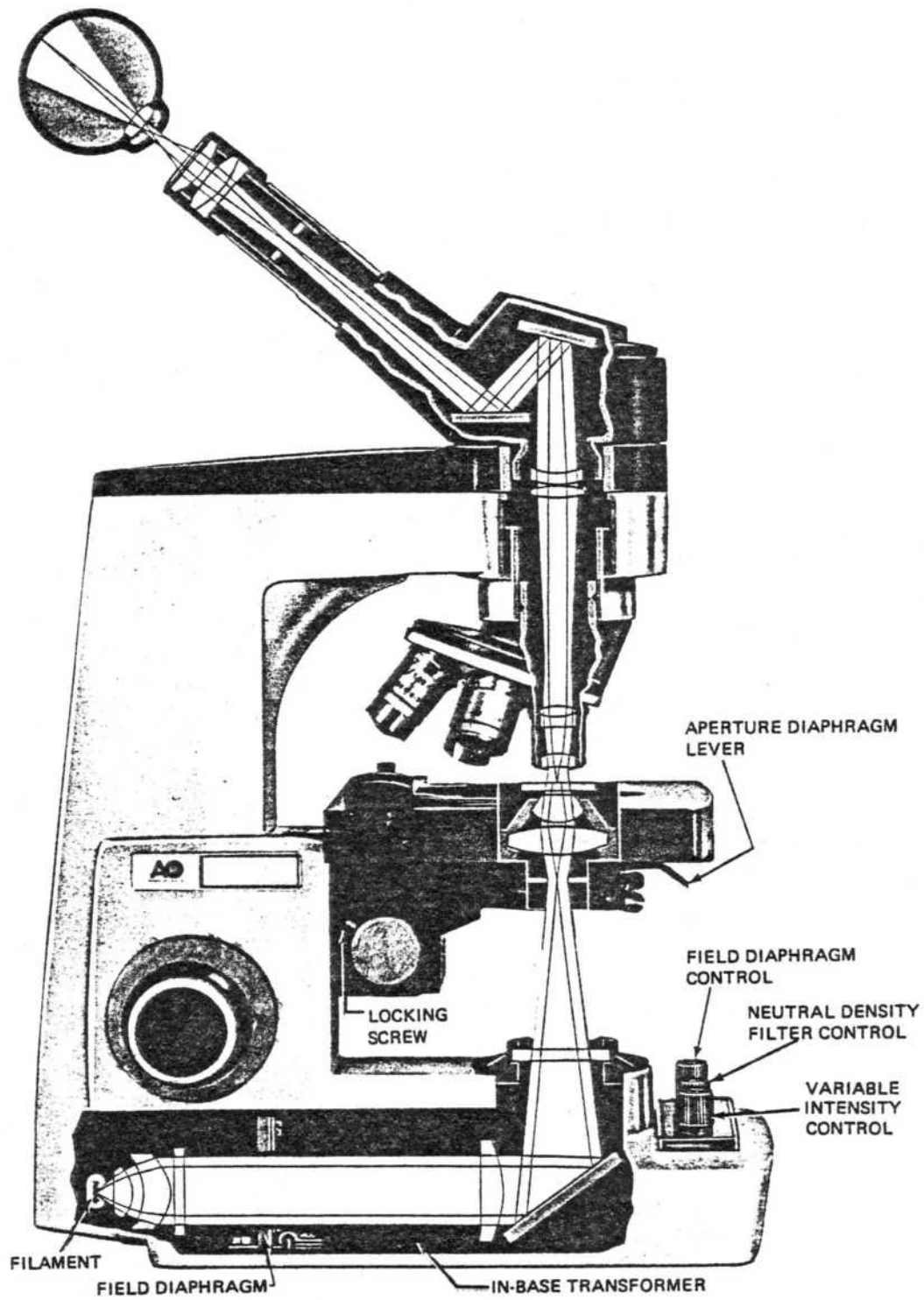


Figure 19 Cut-Away Stand Light Path

NOTE

The cements holding the mirror are not soluble.

7.3.2.2 The mirror mounting pads must be carefully scraped to remove possible cement build up. Do not scrape metal from pad surface which can cause a mirror tilt.

7.3.3 Installation of Mirror

7.3.3.1 The first surface mirror (4) is placed onto 4 clean, raised machined pads of the base, mirror mount.

7.3.3.2 Slide mirror down so it is centered on raised pads.

7.3.3.3 While holding the mirror in position, temporarily tack in place with Loctite 404.

7.3.3.4 Apply RTV Silicone cement on edge of mirror and base.

NOTE

Do not place cement between mirror and pads. Maintain direct glass to metal contact when placing RTV Silicone cement on edge of mirror.

7.3 Servicing the Illuminator Optical System

7.3.1 Lens and Iris Diaphragm

7.3.1.1 The parts:

- Collector Lens (29)
- Iris Diaphragm (26)
- Collimator Lens (25)

are placed on base (1) in pre-aligned, machined holes.

7.3.1.2 The parts are held secure with capscrews (3).

7.3.1.3 The capscrews (3) are centered with sleeves (2). These sleeves must not be removed.

NOTE

Each of these parts may be exchanged individually and will be in center when resecured.

7.3.2 Removing Mirror (4) When Damaged

7.3.2.1 Mirror must be broken off with care.

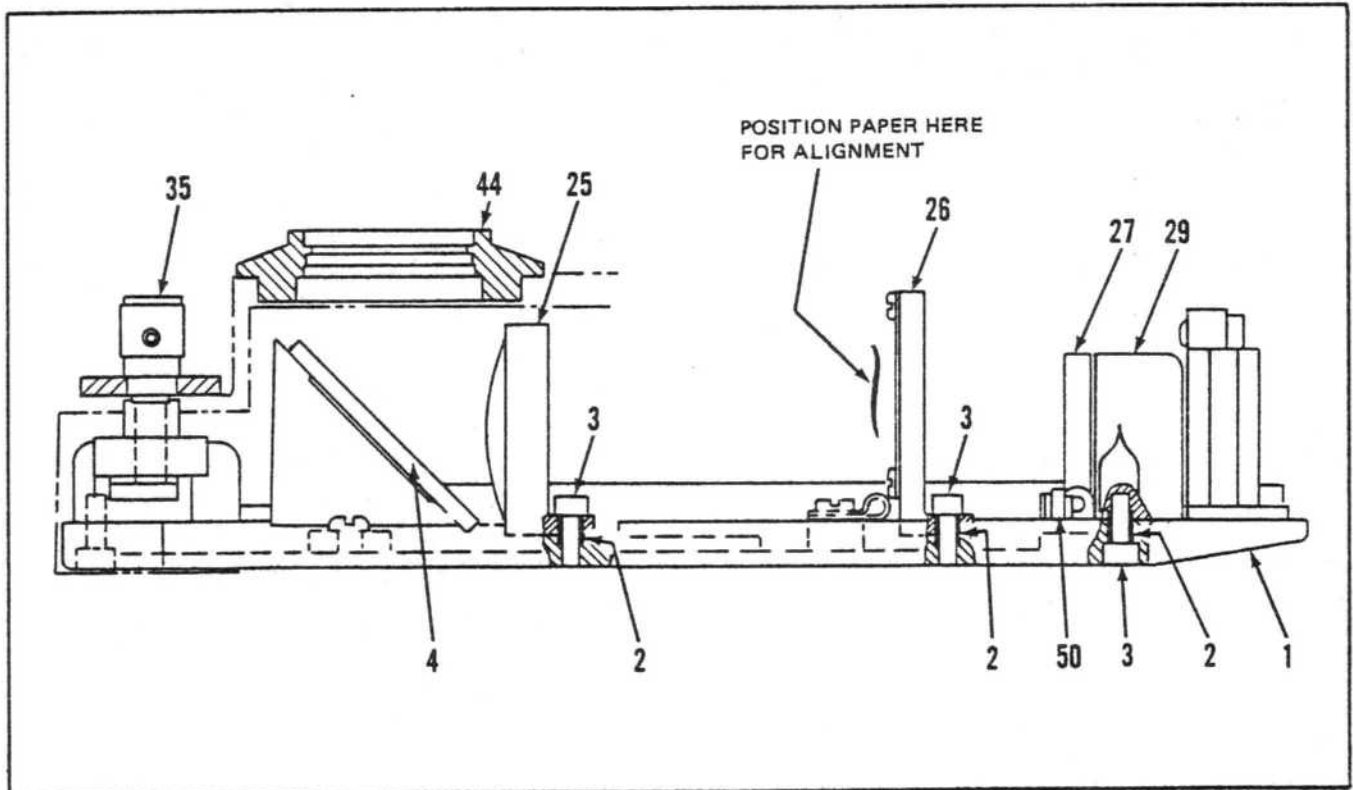


Figure 20 Illuminator Base - Side Print View

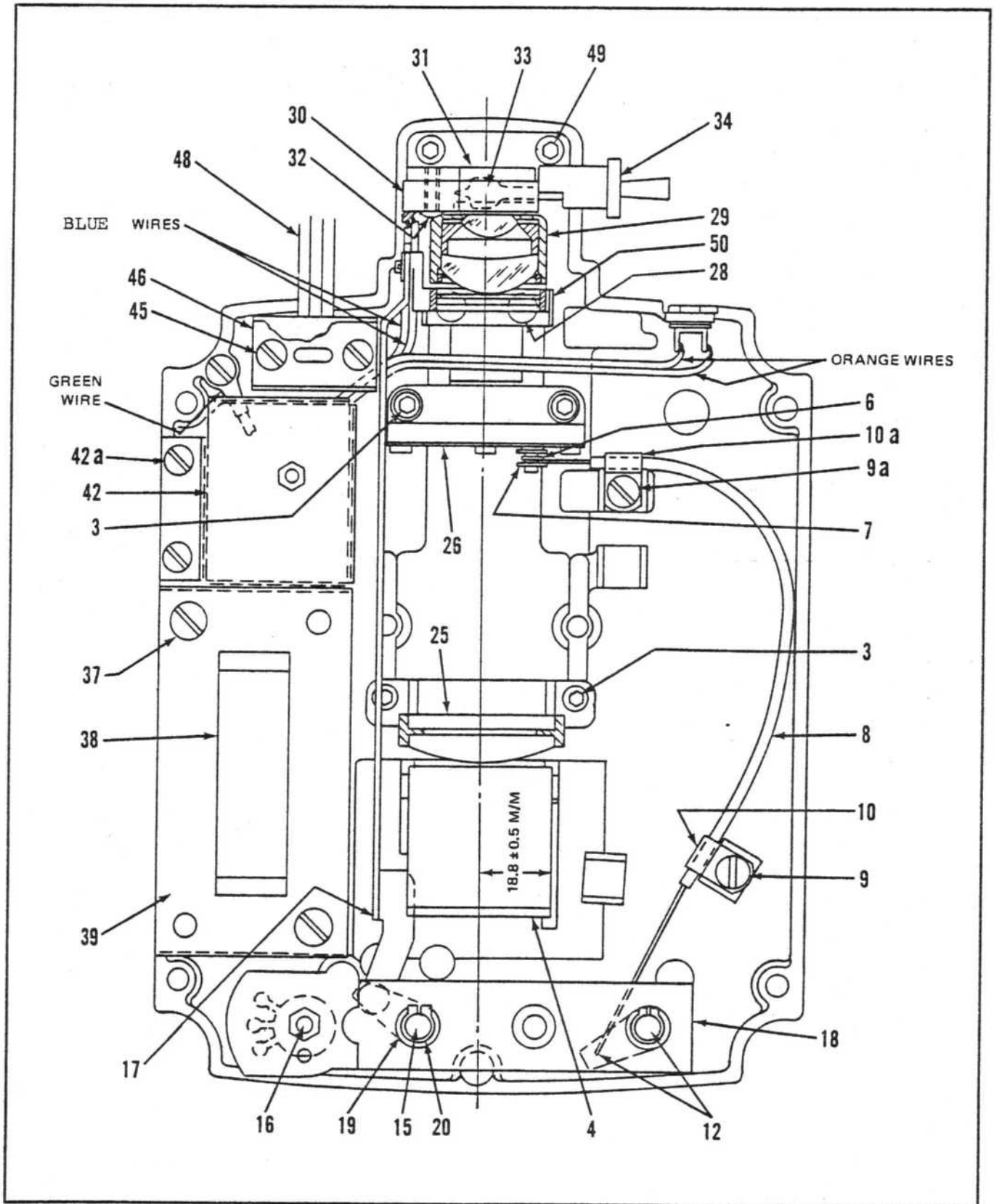


Figure 21 Illuminator Base - Top Print View

7.3.4 Filter

7.3.5.2.1 Loosen screw (9a).

7.3.4.1 The neutral density filter (27) is held in position by the mount (50) with screws (28).

7.3.4.2 The filter and mount (50) are secured with the mount spaced an equal distance from the collector lens mount (29).

7.3.5 Iris Diaphragm Control

7.3.5.1 The aperture size of the iris diaphragm (26) is regulated by control shaft (12) with cable (8).

7.3.5.2 To obtain minimum opening, adjust control cable (8) at clamp (10a).

7.3.5.2.2 Push or pull control cable (8) in clamp (10a) so that when control shaft (12) is against its stop, there is a minimum opening.

7.4 The Power Supply

The Power Supply is composed of three major parts: a transformer for step-down power, PC board and potentiometer to control and vary the power, and two sockets as outlets where lamps may be attached to give the proper light intensity to illuminate a specimen on the Microscope stage.

7.5 Troubleshooting the Power Supply

| PROBLEM | POSSIBLE CAUSE | CORRECTIVE ACTION |
|--|--|--|
| 1. No light | Lamp burned out. | Replace lamp (33). |
| 2. No power | Is unit plugged in 110V AC receptacle plug? | a. Plug into a 110V AC outlet. b. Move to another 110V AC outlet. |
| 3. Failure to turn on | Switch is broken. | Replace PC board and control. See Section F, 3 & 4. |
| 4. Unable to change lamp intensity | Lamp control potentiometer broken. | Replace PC board and control. See Section F, 3 & 4. |
| 5. Intermittent light when instrument is relocated | Break in 110V power cord. | Replace power cord (48). |
| 6. Low voltage shock | Bare wire touching base somewhere. | Check wiring, ground and insulation on parts. |
| 7. Burnt order - no power | Transformer (38) | Replace. See Section F, 1 & 2. |
| 8. Burnt odor - no power | PC board (40) | Replace. See Section F, 2 & 3. |
| 9. Unable to push in lamp socket assembly (34) | Damaged lamp adapter (30) | Replace. Must be aligned to optical center. See Section G. |
| 10. Intermittent light | Poor solder contacts - cold solder contacts. | Resolder contacts where necessary. |

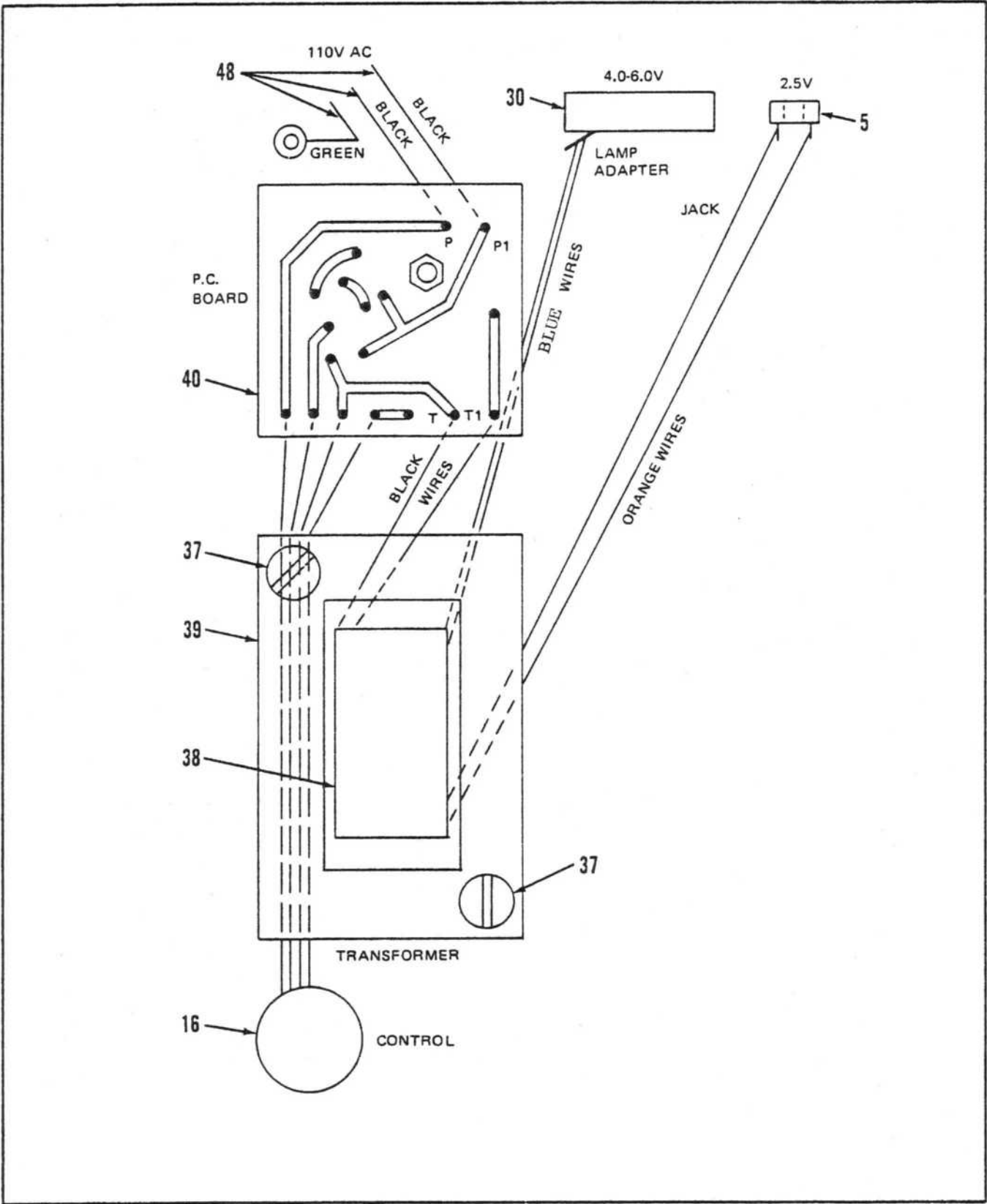


Figure 22 Illuminator - Wiring Diagram

7.6 Servicing Power Supply Parts

7.6.1 Removal of Transformer

7.6.1.1 On PC board (40) remove: (Refer to Figure 17)

- 7.6.1.1.1 Nut (43)
- 7.6.1.1.2 Cover Screws (42A)
- 7.6.1.1.3 Cover (42)
- 7.6.1.1.4 Insulation Board (41)

7.6.1.2 Unsolder pairs of wire connections: (Refer to Figure 18)

- 7.6.1.2.1 Black - from T and T1 on PC board (40)
- 7.6.1.2.2 Blue - to lamp adapter (30)
- 7.6.1.2.3 Orange - to dual viewer power jack (5)

NOTE: Do not move screws (32) on ceramic lamp adapter (30) or screw (49) on lamp holder bracket (31). These parts are aligned to a center position.

7.6.1.3 Remove 2 screws (37) from transformer (38).

7.6.1.4 Lift out transformer (38).

7.6.2 Installing Transformer (38)

7.6.2.1 Clean solder out of openings where black, blue and orange wires were removed.

7.6.2.2 Check the 3 sets of lead wires on transformer (38) for cracked insulation or exposed wire.

7.6.2.3 Place rubber insulation (39) on top and bottom flats of transformer (38).

7.6.2.4 Place transformer (38) in position with wire leads toward base (1). Blue and orange wires will go under PC board (40).

7.6.2.5 Secure transformer (38) to base (1) with screws (37).

7.6.2.6 Place pairs of wire leads onto correct parts:

- 7.6.2.6.1 Black-PC board (40) to T and T1
- 7.6.2.6.2 Blue-Ceramic lamp adapter (30)
- 7.6.2.6.3 Orange-Dual viewing power jack (5)

7.6.2.7 Solder each connection for good contact using 40-60 electronic type solder.

7.6.2.8 On PC board install:

- 7.6.2.8.1 Insulator board (41)
- 7.6.2.8.2 Cover (42)
- 7.6.2.8.3 Nut (43) to fasten all parts together

7.6.2.9 Secure PC board cover (42) to base (1) with 3 screws (42A).

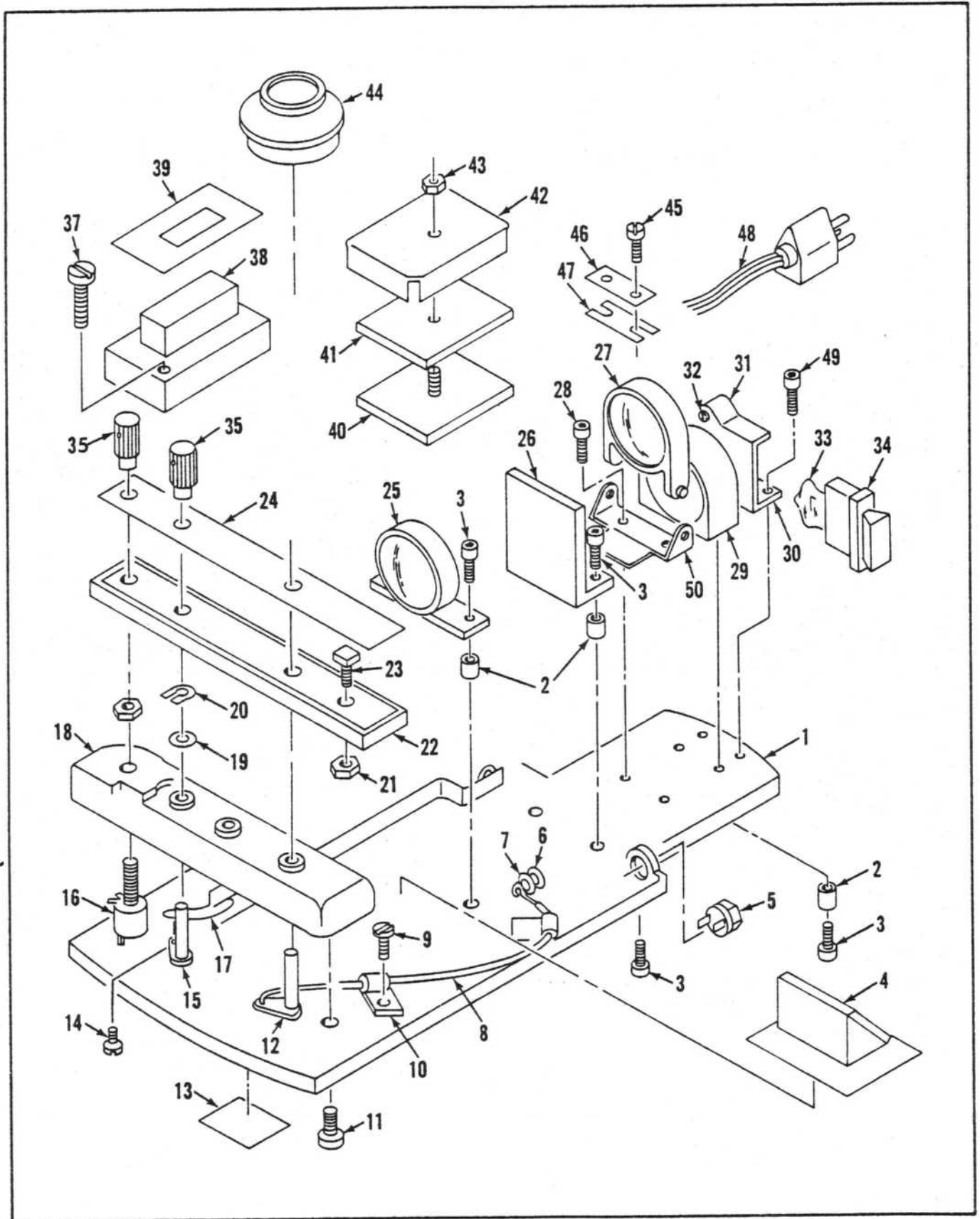


Figure 23 In-Base Transformer and Illuminator

- 7.6.2.10 Check power operation with:
 - 7.6.2.10.1 Lamp (33) in lamp socket (34).
 - 7.6.2.10.2 Test lamp in dual viewing power jack (5).
 - 7.6.2.10.3 Plug power supply cord (48) into 110V AC receptacle.
 - 7.6.2.10.4 Rotate control (16) to turn on lamp and vary the intensity.
 - 7.6.2.10.5 A voltage check may be read at each lamp socket with a VOM.
 - 7.6.2.10.6 At the blue wire contacts 4.0 - 6.0V AC
At the orange wire contacts 2.5V AC

7.6.3 Removal of PC Board

- 7.6.3.1 On PC board (40) remove:
 - 7.6.3.1.1 Nut (43)
 - 7.6.3.1.2 Cover screws (42A)
 - 7.6.3.1.3 Cover (42)
 - 7.6.3.1.4 Insulator Board (41)
- 7.6.3.2 Unsolder the pair of black wires on PC board (40) at points T & T1, and P & P1.
- 7.6.3.3 Remove 2 screws (37) from transformer (38).
- 7.6.3.4 Remove nut holding control (16) to control mount (18).
- 7.6.3.5 Remove 3 cap screws (11) from underside of base (1) that holds control mount (18). (Refer to Figure 14.)
- 7.6.3.6 Lift control mount (18) up; slide control (16) out.
- 7.6.3.7 Lift transformer (38) and remove complete PC board assembly (40) board assembly (40) with control (16).

7.6.4 Installation of PC Board (Refer to Figure 23)

- 7.6.4.1 Place control (16) in control mount (18).
- 7.6.4.2 Secure control (16) with nut to hold it in control mount (18).
- 7.6.4.3 Lift transformer (38), slide multi-colored wire underneath and place PC board (40) in position on top with printed circuit side up.
- 7.6.4.4 Secure transformer (38) with screws (37).
- 7.6.4.5 Fasten control mount (18) to base (1) with 3 cap screws (11) from under side of base.

NOTE: Control mount (18) may have to be moved, when illuminator base is installed on Microscope stand. The 3 controls must operate freely.

- 7.6.4.6 Solder in place with standard electronic 40-60 solder: (Refer to Figure 18)
- 7.6.4.6.1 Black wires from transformer to T & T1.
 - 7.6.4.6.2 Black wires from 110V power cord (48) to P & P1.
- 7.6.4.7 Replace: (Refer to Figure 23)
- 7.6.4.7.1 Insulation board (41)
 - 7.6.4.7.2 Cover (42)
 - 7.6.4.7.3 Nut (43) to fasten all parts together.
- 7.6.4.8 Secure cover (42) to base (1) with screws (42A).
- 7.6.4.9 Test power operation with:
- 7.6.4.9.1 Lamp socket assembly (34) and lamp (33), pushed into ceramic lamp adapter (30).
 - 7.6.4.9.2 Test lamp(33)in dual viewing power jack (5).
 - 7.6.4.9.3 Plug power supply cord (48) into 110V AC receptacle.
 - 7.6.4.9.4 Rotate control (16) to turn on the lamps and vary the brightness of the lamps.
 - 7.6.4.9.5 A voltage check may be read at each lamp socket with a VOM.
At the blue wire contacts 4.0 - 6.0V AC
At the orange wire contacts 2.5V AC

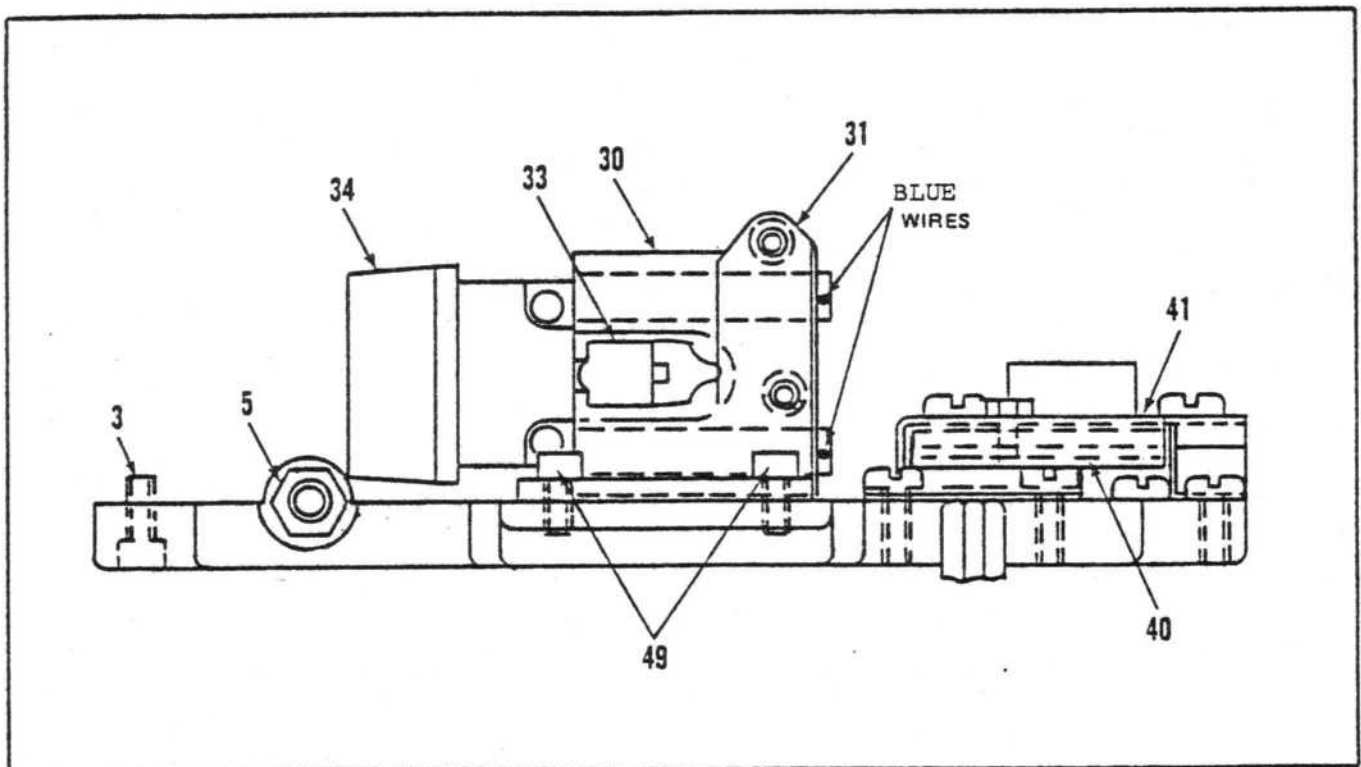


Figure 24 Lamp Socket - Side Print View

EXHIBIT C

PRODUCTS

MINIMUM UNIT PURCHASES

| | |
|----------------|-----|
| 1130 Microtome | 100 |
| 1140 Microtome | 30 |
| Auto Cryocut | 15 |
| Polycut | 4 |

7.7 Lamp Alignment to Center

7.7.5 Centering the lamp filament (bright spot):

The lamp filament (33) in lamp socket (34) must be aligned to the center line of the illuminator optics of the base.

7.7.5.1 Loosen 2 screws (32) on ceramic lamp adapter (30).

To adjust lamp (33) to center:

7.7.5.2 Move ceramic lamp adapter (30) with the lamp socket. Movement will be up or down and in or out as necessary to get the bright spot in center of field.

7.7.1 Place a piece of opaque paper in front of the iris diaphragm opening (26).

7.7.5.3 Tighten screws (32).

7.7.2 Open the iris diaphragm (26) completely.

7.7.3 Switch on lamp.

7.7.4 Move the lamp socket (34) in and out to observe the position of the bright spot. It must be spaced equal distant or center of the diaphragm opening.

NOTE

You must keep the lamp adapter (3) level or parallel to the base so that when the lamp socket (34) is put in through the opening in the stand, it will locate firmly and center properly.

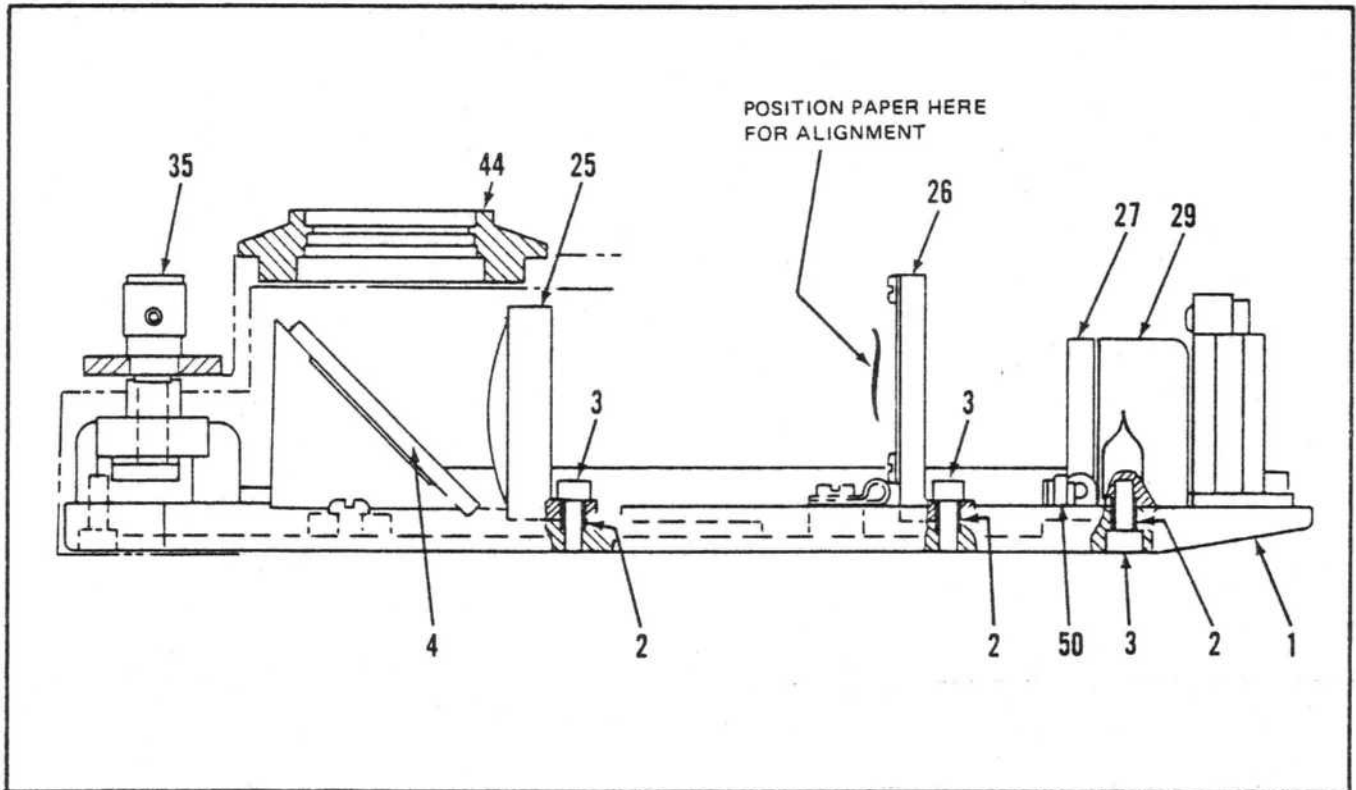


Figure 25 Illuminator Base - Side Print View

8.0 STAND

8.1 Coarse & Fine Adjustment Assembly

8.1.1 Removal of the Coarse & Fine Adjustment Assembly. (See Figure 26)

8.1.1.1 Drill a hole in each F.A. knob cap (4) slightly off center. Insert a hook type tool and pull the caps off.

8.1.1.2 Remove both small truarc retainers (5) from each end of the fine adjustment shaft.

8.1.1.3 Remove both fine adjustment knobs (23 & 6).

8.1.1.4 Remove the flat washer (7) and spring washer (8) from each side of the fine adjustment shaft.

- - - - RIGHT SIDE - - - -

8.1.1.5 Remove the large truarc retainer (9) from the coarse adjustment shaft.

8.1.1.6 Remove any spacer washers (10) from the coarse adjustment shaft.

8.1.1.7 Loosen the two set screws (13) in the coarse adjustment knob (21). Remove the C.A. knob (21).

8.1.1.8 Remove the spring washer (20) and flat washer (14).

- - - - LEFT SIDE - - - -

8.1.1.9 Remove the large truarc retainer (9) from the coarse adjustment shaft.

8.1.1.10 Remove any spacer washers (10) from the coarse adjustment shaft.

8.1.1.11 Loosen the two set screws (13) and remove the C.A. knob (12) with stop pin (39).

8.1.1.12 Remove the large flat washer (14) from the C.A. shaft.

8.1.1.13 Remove the two fiber bearings (30) from both sides of the stand.

8.1.1.14 Remove the two screws (3) and the left side bearing adapter (15).

NOTE: This #15 bearing adapter has a stop pin pressed into it.

8.1.1.15 Remove the Coarse & Fine Adjustment Assembly (29). Note the clearance cut out in the opening of the stand on the left side.

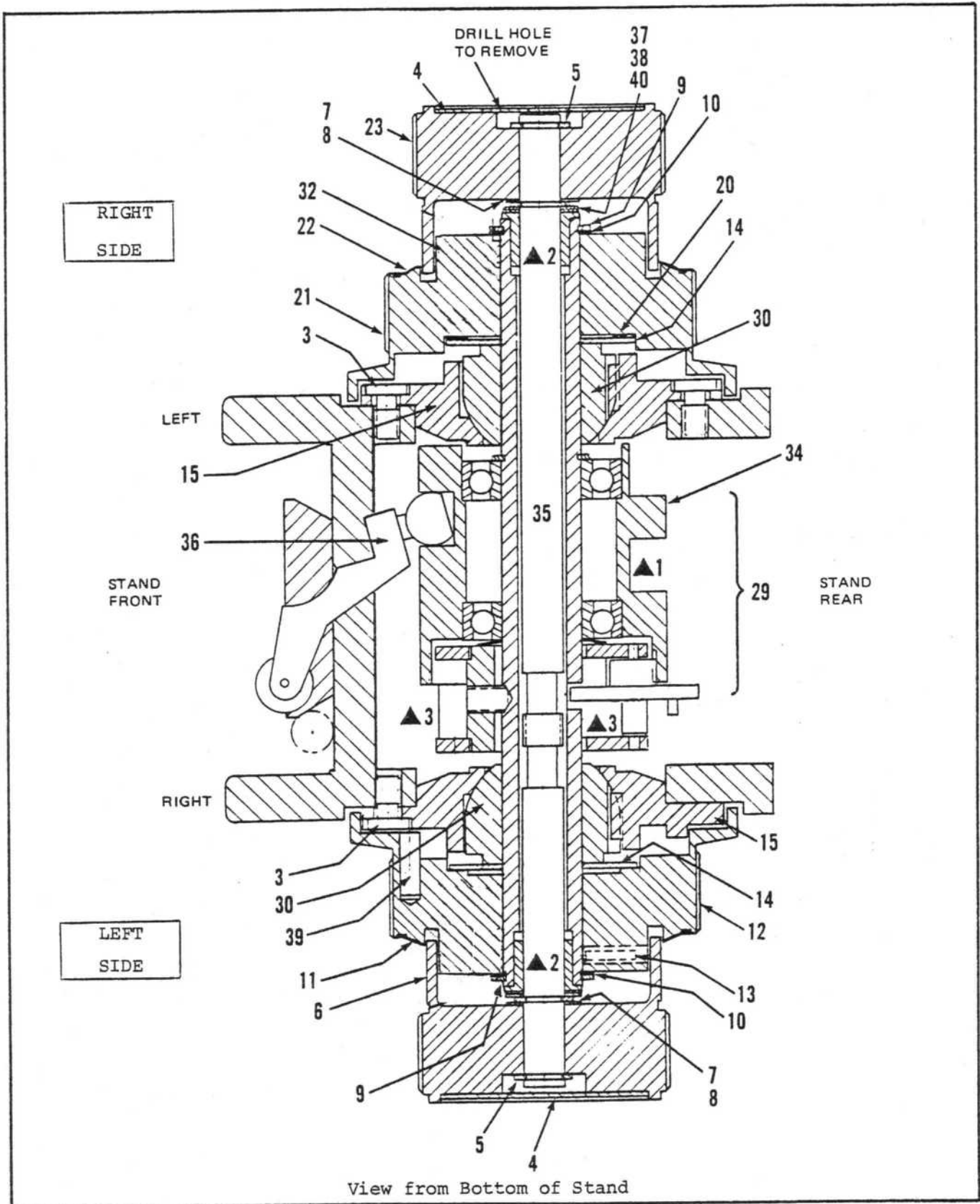


Figure 27 Coarse & Fine Adjustment Assembly

8.1.2 Replacing the Coarse & Fine Adjustment Assembly

8.1.2.1 Lubricate bearing surface of the cam (34).

8.1.2.2 Lubricate the Fine Adjustment Shaft (35) in the area of the bushings if necessary.

8.1.2.3 Lubricate the gear box bearings.

8.1.2.4 File off set screw burrs on the Coarse Adjustment Shaft (41) and insert the assembly (29) through the stand from the left side and through the bearing adapter (15) on the right side. The gear box will be on the left side of the stand.

NOTE: The bearing adapter (15) on the right side has a raised segment positioned at 12 o'clock.

8.1.2.5 Do not force the Coarse & Fine Adjustment (29) against the lever (36). Raise and lower the nosepiece by hand to engage the lever in the cam.

8.1.2.6 Replace the bearing adapter (15) on the left side with the stop pin at the 10 o'clock position. Fasten in place with two screws (3).

8.1.2.7 Replace the bearings (30) on each side of the stand. The small slot in the bearing engages a mating rib in the bearing adapters (15). Raise and lower the nosepiece by hand until the assembly is free in both bearings.

- - - - LEFT SIDE - - - -

8.1.2.8 Replace the flat washer (14) and C.A. knob (12).

NOTE: Do not tighten the knob set screws (13).

8.1.2.9 Replace any spacer washers (10) if required - (see Step 8.1.2.21).

- - - - RIGHT SIDE - - - -

8.1.2.10 Replace the large flat washer (14), the spring washer (20) and the C.A. knob (21).

NOTE: Do not tighten the set screws (13) in the C.A. knob.

8.1.2.11 Replace any spacer washers (10) if required - (see Step 8.1.2.21) and the large truarc retainer (9) on the Coarse Adjustment barrel.

8.1.2.12 Using thumb and fingers of one hand, squeeze both C.A. knobs together to compress the spring washer (20) which provides tension for the Coarse Adjustment.

Tighten the two set screws (13) in the C.A. knob (21).

8.1.2.13 Rotate the Fine Adjustment Shaft (35) and the C.A. knob (21) clockwise (towards the front of the stand), to lower the nosepiece until the lever assembly (36) disengages from the cam (34).

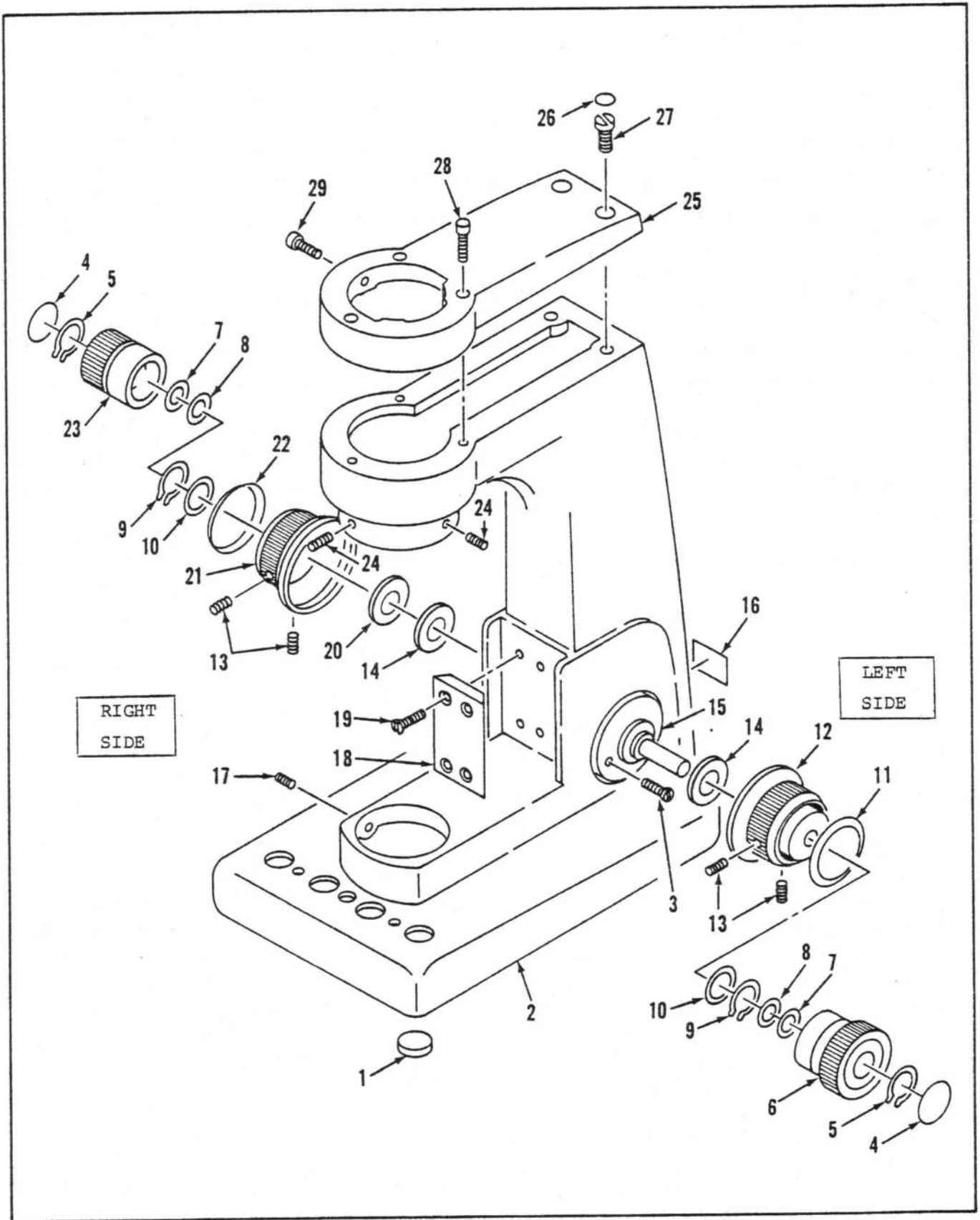


Figure 26 The 110 Stand

Stand No. 110

| Index No. | Part Number | Description | Qty Per Assy |
|-----------|--------------|---------------------|--------------|
| 1 | 2-52 | Pad | 4 |
| 2 | 140-1 | Frame | 1 |
| 3 | 60-57 | Screw | 4 |
| 4 | 110-49 | Disc, decorative | 2 |
| 5 | X-50972 | Retaining ring | 2 |
| 6 | 140-3 | Knob, engraved F.A. | 1 |
| 7 | 11330-180 | Washer | 2 |
| 8 | X-50462 | Washer, spring | 2 |
| 9 | X-50473 | Retaining ring | 2 |
| 10 | 110-18 | Spacer | AR |
| 11 | 110-31 | Ring, knob insert | 1 |
| 12 | 140-5 | Knob, C.A. | 1 |
| 13 | 110-83 | Screw | 4 |
| 14 | 110-16 | Washer | 2 |
| 15 | 110-81 | Adapter, bearing | 2 |
| 16 | 110-45 | Serial plate | 1 |
| 17 | 10-93 | Screw | 1 |
| 18 | 110-35 | Stage dovetail | 1 |
| 19 | X-19448 | Screw | 4 |
| 20 | 110-62 | Washer, spring | 1 |
| 21 | 140-6 | Knob, C.A. | 1 |
| 22 | 110-32 | Ring, knob insert | 1 |
| 23 | 140-4 | Knob, F.A. plain | 1 |
| 24 | 10-98 | Screw | 3 |
| 25 | 140-2 | Cover | 1 |
| 26 | 110-34 | Disc | 2 |
| 27 | X-19400 | Screw | 2 |
| 28 | X-19418-58 | Screw | 3 |
| 29 | 10-853 | Lock Screw Assembly | 1 |

- 8.1.2.14 Rotate the C.A. knob (21) counterclockwise (towards the rear of the stand), to raise the nose-piece and re-engage the lever (36) with the cam (34).
- 8.1.2.15 While holding the left hand C.A. knob (21) tightly with one hand, rotate the C.A. knob (12) counterclockwise (towards the front of the stand) to the stop.
- 8.1.2.16 Squeeze both C.A. knobs together and tighten the two set screws (13) in the C.A. knob (12).
- 8.1.2.17 Grasp both Coarse Adjustment knobs (21 & 12) and carefully rotate (towards the rear of the stand) to raise the nosepiece to the upper stop position.

CAUTION: Do not force the C.A. knob (12) beyond the upper stop position or it will slip and the lower stop (Steps 8.1.2.13, 8.1.2.14 & 8.1.2.15) must be reset.

- 8.1.2.18 Rotate the Fine Adjustment Shaft (35) towards the rear of the stand, to raise the nosepiece the full extent upwards.
- 8.1.2.19 The nosepiece, in the upper stop positions, should have some movement - 1/16 inch.

Reset lower stop (Steps 8.1.2.13, 8.1.2.14 & 8.1.2.15) if no movement is evident.

- 8.1.2.20 Inspect C.A. tension (5). Loosen the two set screws (13) in the C.A. knob (21). Push in on the knob to compress the spring washer (20) and retighten the knob set screws (13).
- 8.1.2.21 Place spacer washers (10) between the large truarc retainers (10) on the Coarse Adjustment barrel (41) and the C.A. knobs as required to fill the space between the truarc and the knob.

CAUTION: Too many spacer washers can cause the Coarse Adjustment to become excessively tight.

SERVICE NOTE: Continued replacement of truarc retainers can cause them to become spread open too far to be effective and they should be replaced.

- 8.1.2.22 Replace the spring washer (8) and flat washer (7) on the Fine Adjustment Shaft on both sides of the instrument stand.

NOTE: The number of spring washers (8) determine the Fine Adjustment knob tension and the feel of the F.A. stop.

- 8.1.2.23 Replace both Fine Adjustment knobs (23 & 6).
- 8.1.2.24 Replace the truarc retainer (13) on each side of the Fine Adjustment shaft (35). Depress the F.A. knobs to insert the retainer into the groove on the shaft.
- 8.1.2.25 The Fine Adjustment Drive Assembly tension is regulated by the washers on the shaft - - Teflon washers (37); flat steel washer (38) and the one spring washer (40).
- 8.1.2.26 Clean the face of both F.A. knobs (23 & 6).
- 8.1.2.27 Fasten new decorative discs (4) to each F.A. knob. Handle the assembly carefully so the ball bearings do not drop out.

8.2 Adjustment Lever Assembly

- 8.2.1 Remove the coarse and fine adjustment assembly. Refer to Section 8.1.
- 8.2.2 Remove the base illuminator. Refer to Section 7.1.
- 8.2.3 Remove the two bolts (42) holding the lever assembly in the stand.
- 8.2.4 Carefully disengage the roller (65) from the lifting arm (79) and remove the lever assembly.
- 8.2.5 Replace in the reverse manner.

9.0 BODY (Figure 28)

Microscope bodies should not be disassembled. Special fixtures, tools and techniques are required to service this critical part of the instrument.

Reconditioned exchange bodies are available from all AO Technical Service Centers.

Exterior lens surfaces can be inspected and cleaned using the same material and techniques described in Section I.

Remove the eyepieces, then the body from the stand following the assembly instructions given in the reference manual that is packaged with the Microscope. Exercise care in handling the body after detaching from the stand. Sudden shocks, such as dropping the unit, can damage mirrors or prisms and disturb critical optical alignments.

A performance evaluation can be determined by substituting another Microscope body and comparing the image quality while observing a detailed specimen slide.

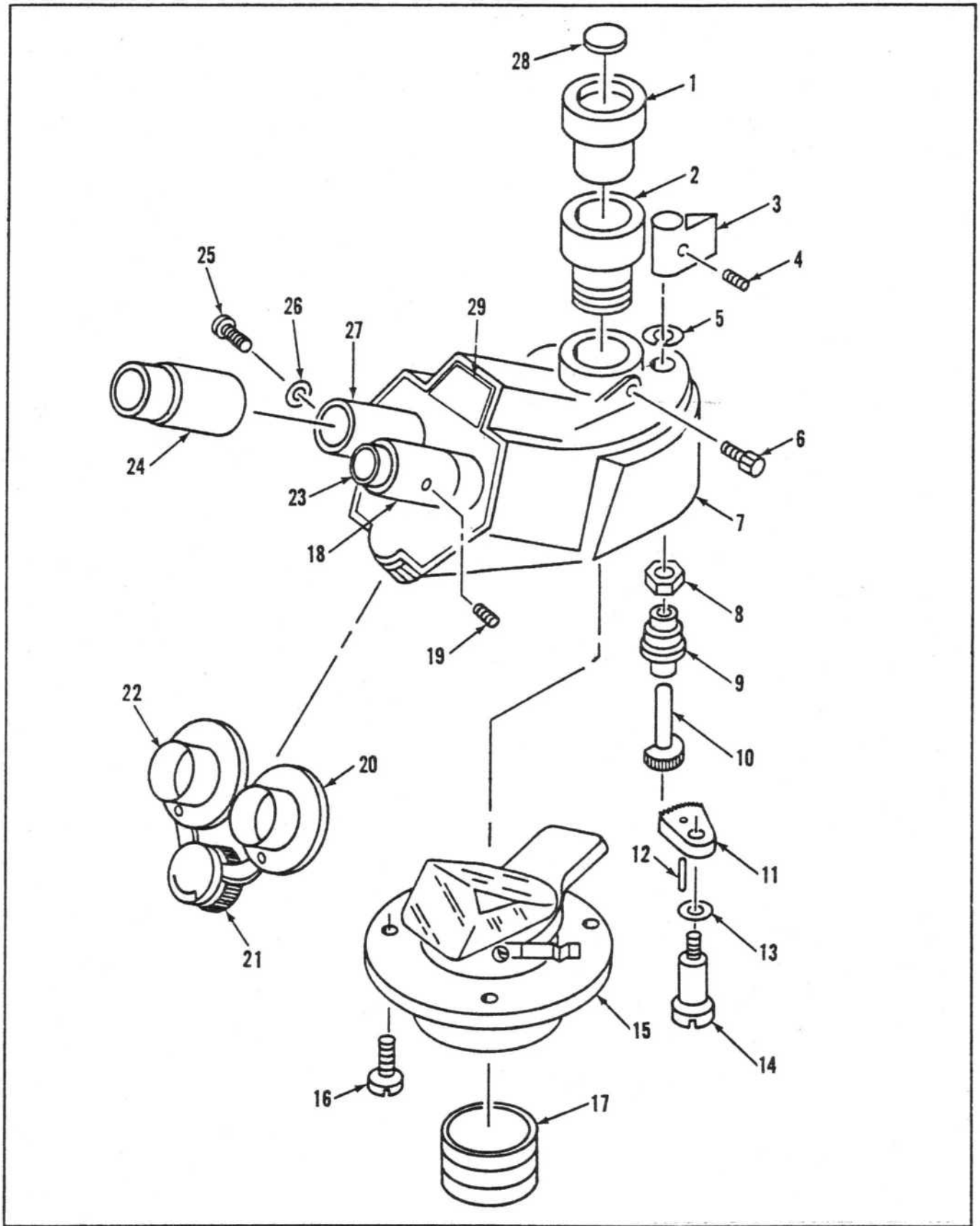


Figure 28 The Trinocular Body

Trinocular Body No. 1103

| Index No. | Part Number | Description | Qty Per Assy |
|-----------|-------------|---|--------------|
| 1 | 1103-11 | Cap | 1 |
| 2 | 1103-15 | Adapter Camera | 1 |
| 3 | 1135-852 | Knob | 1 |
| 4 | X-20590 | Set Screw | 2 |
| 5 | X-50820 | Retaining Ring | 1 |
| 6 | 1043-853 | Screw | 1 |
| 7 | 1103-13 | Body, Trinocular | 1 |
| 8 | 1043-64 | Locknut | 1 |
| 9 | 1043-63 | Bushing | 1 |
| 10 | 1103-7 | Pinion | 1 |
| 11 | 1103-6 | Gear Sector | 1 |
| 12 | X-50763 | Pin | 1 |
| 13 | X-53065 | Washer, spring | 1 |
| 14 | 1103-8 | Shoulder Screw | 1 |
| 15 | 1103-852 | Adapter and Prism Assembly (Includes items 11-15) | 1 |
| 16 | 1102-37 | Screw | 3 |
| 17 | 1102-851 | Cell Assembly | 1 |
| 18 | 1102-865 | Eyeteube, Fixed Assembly | 1 |
| 19 | X-25706 | Set Screw | 2 |
| 20 | 1102-21 | Adapter, R.H. | 1 |
| 21 | 1102-22 | Knob, P.D. | 1 |
| 22 | 1102-20 | Adapter, L.H. | 1 |
| 23 | 1102-7 | Sleeve, fixed | 1 |
| 24 | 1102-864 | Focusing Eyeteube Assembly | 1 |
| 25 | 0281-22 | Screw | 1 |
| 26 | 1042-43 | Key, focusing | 1 |
| 27 | 1102-9 | Eyeteube, focusing | 1 |
| 28 | 560-15 | Disc | 1 |
| 29 | 1102-31 | Nameplate | 1 |
| | 1043-64 | Body, Binocular | 1 |

PREVENTATIVE MAINTENANCE CHECK LIST

A. Coarse Adjustment

1. Definite stop each end _____
2. About 3/4 turn - total travel _____
3. Feel - tight, loose, gritty _____
4. Other _____

B. Fine Adjustment

1. Definite stop each end _____
2. 6 1/3 total turns _____
3. Clutch slippage _____
4. Feel - tight, loose, gritty _____
5. Lost motion _____
6. Other _____

C. Mechanical Stage

1. Feel - tight, loose, lost motion _____
2. Full travel side to side and forward to back _____
3. Ability of stage fingers to hold slide _____
4. Height of stage fingers above stage surface _____
5. Other _____

D. Stage Plate

1. Mounting - loose _____
2. Tilted - visual _____
3. Other _____

E. Autofocus Setting

Focus using stage micrometer, 1054 eyepiece and 45X objective
with CA and FA down. _____

F. Nosepiece

Index - Detent the 10X objective from left side, then from right side.

G. Parcentration Of Objectives

When checking parcentering, after reading has been taken, recenter slide to original center.

1. 10X to 45X
 2. 10X to 4X
 3. 43X to 100X
-
-
-

H. Parfocality Of Objectives

Condenser diaphragm fully open. Focus on stage micrometer scale with lowest power objective. Rotate nosepiece to next highest power objective.

Specifications: Separation of scale lines should still be apparent. Refocus and rotate to the next highest power objective.

1. 4X to 10X
 2. 10X to 45X
 3. 45X to 100X
-
-
-

I. Substage Condenser

Using a 10X eyepiece, or pinhole eyepiece, and 4X objective, close the condenser diaphragm completely. Lower the condenser until the diaphragm outline is visible in the field of view. Continue to lower the condenser until one side of the diaphragm touches the edge of the field of view. A perfectly centered diaphragm will be concentric with the field of view.

K. Binocular Body

1. Parcentration of eyetubes
 2. PD adjustment function
 3. Other
-
-
-

L. Miscellaneous

1. Optics - dirty or damaged
2. Illuminator
3. Eyepiece
4. Other

